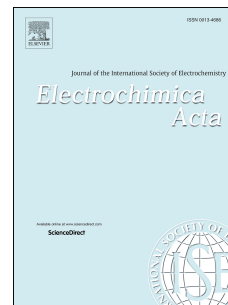


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Electrodeposition and Electrodeposition of Zinc in Mixed Methanesulfonate-Based Electrolytes

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Abstract

Zinc electrodeposition and electrodeposition in methanesulfonic acid (MSA) electrolytes mixed with chloride or sulfate are investigated in a 3-electrode cell for eventual use in divided and undivided zinc-cerium redox flow batteries (RFB). Cyclic voltammetry and polarization experiments show that the addition of chloride to methanesulfonate-based electrolytes shifts the nucleation potential in the positive direction, lowers the nucleation overpotential and enhances the kinetics of Zn deposition and subsequent dissolution relative to that achieved when sulfate is added or MSA is the only anion present. In addition, the diffusion coefficient of Zn(II) and the resulting limiting current density for Zn deposition have been found to be moderately higher in mixed methanesulfonate/chloride media than when chloride is absent. The effects of temperature, MSA concentration, Zn(II) concentration and current density on the Zn/Zn(II) system have also been investigated under potentiostatic and galvanostatic conditions. Although an increase in temperature and/or MSA concentration tends to lower the charge efficiency for Zn deposition in both mixed and MSA-only electrolytes due to the higher rate of hydrogen evolution, the amount of zinc deposited, charge and voltage efficiency always remain significantly higher in the mixed methanesulfonate/chloride media than the pure MSA media. Thus, the use of a mixed methanesulfonate/chloride media should enable both divided

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and undivided zinc-cerium RFBs to operate over a wider range of temperatures and MSA concentrations compared to the case with pure MSA electrolyte. The addition of sulfate to MSA-based electrolytes, however, does not improve the performance of the Zn/Zn(II) system relative to that possible in the MSA-only electrolytes.

Keywords: deposition, dissolution, mixed electrolyte, redox flow battery, zinc

1. Introduction

In the last few years, the interest in energy storage devices has intensified [1,2]. A reliable and cost-effective energy storage unit can dramatically enhance the integration of renewable energies such as solar and wind into the electrical grid and can smooth out the large inherent fluctuations in the availability of these sources. The energy produced from renewable sources under the proper conditions (time and climate) can be stored in a storage unit and discharged during periods of high demand. If successful, these storage devices will enable the electrical grid to be far less reliant on energy sources such as fossil fuels that are responsible for major environmental problems (climate change, acid rain, air pollution).

One of the most recent and promising technologies for energy storage are redox flow batteries (RFB). Since the active material in RFBs is stored externally from the cell in storage tanks, the energy and power of such batteries are independent and so they can be scaled up more easily than other types of storage devices [3]. Over the past decades, different RFB systems have been developed. Among these systems, zinc-based RFBs have gained a great deal of attention due to the availability and low price of zinc and the successful use of zinc electrodes in many other battery systems. More importantly, the zinc redox couple provides a large negative potential in aqueous media with a two-electron transfer reaction. Zinc-cerium RFBs are relatively new systems developed by Plurion Inc. [4]. This system offers the highest open-circuit voltage (2.4 V) among the other RFBs, which can lead to high energy densities when the elec-

24 trolyte contains high concentrations of the electroactive species. In this battery,
25 methanesulfonic acid (MSA) has been used as the supporting electrolyte for
26 both the negative Zn/Zn(II) and positive Ce(III)/Ce(IV) half-cells. Divided
27 two-compartment zinc-cerium RFB cells have been operated with 0.8 mol dm^{-3}
28 cerous methanesulfonate dissolved in 4 mol dm^{-3} MSA for the positive half-cell
29 and 1.5 mol dm^{-3} zinc methanesulfonate in 1 mol dm^{-3} MSA for the negative
30 half-cell [5]. Lower MSA concentrations are used in the negative half-cell since
31 higher concentrations lead to lower zinc deposition/dissolution efficiencies due
32 to competition from the hydrogen evolution reaction [6]. This battery has been
33 operated at $40\text{-}60^\circ\text{C}$ [7] due to the higher reversibility and improved kinetics of
34 the Ce(III)/Ce(IV) redox couple at higher temperatures [7], [8].

35 Despite these advantages, the zinc-cerium system faces a number of obstacles
36 that must be overcome if RFBs based on this chemistry are to become commer-
37 cially feasible. This has led to considerable research activity on this system in
38 recent years. Despite its favourable thermodynamics, the Ce(III)/Ce(IV) redox
39 reaction has sluggish kinetics [7]. The solubility of Ce(III) rises as the MSA
40 concentration is reduced, whereas the solubility of Ce(IV) is affected in the op-
41 posite way [9]. Thus, a compromise must be made to maintain high solubility
42 of both cerium species in the electrolyte. In order to improve the reversibility
43 and kinetics of the Ce(III)/Ce(IV) redox couple and solubility of both cerium
44 species, the use of a mixed-electrolyte media has been investigated as a potential
45 remedy [10,11]. The addition of moderate concentrations ($0.5 - 1 \text{ mol dm}^{-3}$) of
46 hydrochloric acid to the base MSA electrolyte has been shown to significantly
47 improve the reversibility and kinetics of the Ce(III)/Ce(IV) redox reaction [11].
48 Moreover, the diffusion coefficient of Ce(III) was also found to be enhanced
49 in these mixed electrolytes [11]. Although the presence of sulfate rather than
50 chloride in mixed methanesulfonate media also has a positive influence on the
51 Ce(III)/Ce(IV) reaction, its effect does not appear to be as strong [11]. One
52 beneficial effect is an increase in the solubility of Ce(IV) to 1.0 mol dm^{-3} in 2
53 mol dm^{-3} methanesulfonate / 0.5 mol dm^{-3} sulfate solution [10], while it is less
54 than 0.5 mol dm^{-3} in 2.5 mol dm^{-3} pure MSA electrolyte [9]. The introduction

55 of a mixed acid media has also been used in all-vanadium redox flow batteries
56 and also found to have positive effects [12,13]. A mixed chloride/sulfate electro-
57 lyte enhanced the operating temperature range and stability of vanadium species
58 which was attributed to the formation of stable and soluble vanadium-chloride
59 intermediate complexes [14].

60 Leung et al. have investigated the use of a membrane-less single compart-
61 ment zinc-cerium RFB [15]. Elimination of the expensive ion-exchange mem-
62 brane from RFBs is a very attractive option since it would significantly reduce
63 the cost of materials, simplify the design of the battery and reduce the ohmic
64 resistance across the cell. Moreover, the proposed undivided zinc/cerium RFB
65 is operated at room temperature [15], which is more desirable than the 50°C
66 considered for a divided zinc/cerium RFB [5]. As mentioned before, a high
67 MSA concentration is required for a high solubility of Ce(IV) [9], while the
68 efficiency of zinc deposition/dissolution reaction decreases at high MSA con-
69 centrations due to excessive hydrogen evolution [6]. Thus, in a membrane-less
70 battery where a single electrolyte is used, a compromise must be made between
71 a high Ce(IV) solubility and high efficiency of the Zn/Zn(II) redox reaction.
72 Consequently, membrane-less zinc-cerium RFBs have been operated at lower
73 acid concentrations ($\sim 0.2 \text{ mol dm}^{-3} - 0.5 \text{ mol dm}^{-3}$) and lower Ce concen-
74 trations ($0.2 \text{ mol dm}^{-3} - 0.4 \text{ mol dm}^{-3} \text{ Ce(III)}$) [15,16]. The most successful
75 undivided battery to date has reportedly achieved a current efficiency of 90%
76 and an energy efficiency of 75% at 20 mA cm^{-2} [15].

77 As mentioned previously, mixed-acid media, particularly MSA-chloride elec-
78 trolyte, have been shown to significantly enhance the reversibility and kinetics
79 of the Ce(III)/Ce(IV) half-cell reaction [11]. Hence, we expect that it would be
80 beneficial to use such mixed-acid media in a membrane-less zinc-cerium RFB
81 as well. Since both electrodes and half-cells are exposed to the same electrolyte
82 in a membrane-less RFB, it is essential to first investigate the influence of such
83 mixed electrolytes on the zinc deposition and dissolution reactions that occur at
84 the negative electrode during the charge and discharge of a zinc-cerium RFB.

85 The Zn/Zn(II) half-cell reaction has been studied in methanesulfonic [6,17],

86 sulfuric [18,19,20,21] and chloride [21,22,23] baths. However, to the best of our
87 knowledge, no study on this system in a mixed electrolyte has been reported.
88 The standard rate constant reported in pure chloride solutions is 8.78×10^{-3}
89 cm s^{-1} [24], which is about an order of magnitude higher than the value of $0.16 \times$
90 $10^{-3} \text{ cm s}^{-1}$ obtained in MSA-only electrolytes [25]. This reflects the beneficial
91 role of chlorides in enhancing the kinetics of the zinc redox reaction. Based
92 on the well-known behavior of metal deposition systems in general, we expect
93 that the addition of chloride ions to the base MSA electrolyte will be beneficial
94 to zinc deposition. It has been reported that the presence of chloride in zinc
95 electro-winning baths leads to lower polarization resistance and higher charge
96 efficiency of zinc deposition [26]. Additionally, cyclic voltammetry experiments
97 have shown that the overpotential is reduced and the cathodic peak potential is
98 shifted in the positive direction when zinc deposition is carried out in chloride-
99 only baths rather than sulfate-only electrolytes [21]. Chloride ions have also
100 improved the deposition performance of other metals and alloys such as nickel
101 [27], copper [28], chromium [29], indium [30] and Co-Ni alloys [31]. Thus, it is
102 reasonable to investigate the use of chloride ions to facilitate the zinc deposition
103 process.

104 In terms of the effect of electrolyte composition on zinc electro-dissolution, a
105 thermometric study has shown that both chloride and sulfate tend to promote
106 the oxidation of zinc in acidic media and should be considered as corrosive
107 anions although it was not possible to easily differentiate between their relative
108 strengths as corrosion promoters [32]. Although the effect of chloride on zinc
109 dissolution in highly acidic methanesulfonate-based electrolytes has not been
110 reported to date, halogens including chloride have been shown to increase the
111 rate of the Zn(II)/Zn(Hg) reduction and oxidation reaction when they are added
112 to a NaClO_4 base electrolyte [33], [34].

113 In this experimental study, we use a 3-electrode system to determine the
114 electrolyte composition and operating conditions that optimize the kinetics of
115 zinc electrodeposition and electro-dissolution in mixed-electrolyte media with
116 particular emphasis on methanesulfonate/chloride solutions. Carbon electrodes

117 have been commonly used in RFB systems due to their chemically inert nature.
118 In some applications, the carbon electrode must be coated to avoid corrosion by
119 corrosive ions (i.e. cerium in the case of an undivided zinc cerium RFB). More-
120 over, the negative electrode can be modified to inhibit undesired side reactions.
121 For example, indium-modified graphite electrodes can be used on the negative
122 side of the zinc-cerium RFBs to reduce hydrogen evolution [35]. In this work,
123 we use a glassy carbon disk electrode as the working electrode. Since the ulti-
124 mate aim is to determine the optimum operating conditions for a zinc-cerium
125 RFB, we apply compositions that are typically used for this application. The
126 undivided zinc-cerium RFBs are operated at lower acid concentrations (~ 0.2
127 mol dm^{-3} – 0.5 mol dm^{-3} MSA base electrolyte) [15,16], while the negative half-
128 cell of a divided zinc-cerium RFB typically contains a higher acid concentration
129 of $\sim 1 \text{ mol dm}^{-3}$ MSA. Thus, in order to address both possible situations, we
130 investigate Zn electrodeposition/electrodissolution in two sets of solutions con-
131 taining either 0.2 mol dm^{-3} or 1 mol dm^{-3} MSA base electrolyte. In particular,
132 the effects of temperature, acid concentration and Zn(II) concentration on the
133 behavior of the Zn/Zn(II) system in mixed-electrolyte media are determined.

134 2. Experimental

135 For these experiments, a custom-made three-electrode water-jacketed glass
136 cell (Adams & Chittenden Scientific Glass) was employed. The capacity of the
137 cell is ~ 200 ml and the outer cell has the dimensions of 110 mm diameter \times
138 55 mm height. This cell was connected to a circulating bath (Neslab RTE-8) to
139 control the electrolyte temperature throughout the experiments. All electroche-
140 mical experiments were carried out using an EPP-400 potentiostat (Princeton
141 Applied Research). The reference electrode was a saturated glass body calomel
142 electrode (Fisher Scientific) and the counter electrode was a graphite rod
143 (6.15 mm diameter \times 50 mm long). All electrode potentials reported herein
144 correspond to the SCE scale. The working electrode was a glassy carbon (GC)
145 disk of 3 mm diameter (area $\sim 0.071 \text{ cm}^2$). The GC electrode tip has a PTFE

146 holder that was fitted to the EDI101 rotator and CTV speed control unit (Ra-
147 diometer Analytical) for the rotating disk electrode (RDE) experiments. The
148 GC electrode was polished manually with 0.05 μm alumina powder (Buehler)
149 on a MicroCloth polishing pad (Buehler) for several minutes to a mirror fi-
150 nish prior to each experiment. The electrode was then rinsed thoroughly with
151 ultra-pure water (resistivity $\sim 18 \text{ M}\Omega \text{ cm}$). It has been shown that the ferricya-
152 nide/ferrocyanide redox reaction is sensitive to the cleanliness and preparation
153 method of GC electrodes [36]. Thus, the cleanliness of the GC electrode was
154 assessed by carrying out a cyclic voltammetry scan first from 0.6 to 0 V *vs* SCE
155 and then reversing back to 0.6 V at a scan rate of 100 mV s^{-1} in a solution
156 containing 1 mmol dm^{-3} ferricyanide and 1 mol dm^{-3} KCl and measuring the
157 separation between the cathodic and anodic potential peaks for the ferricya-
158 nide/ferrocyanide redox couple. Ideally the separation should be close to 60
159 mV, as expected for a 1-electron reaction. We measured the peak separation
160 using our clean GC electrode to be 69 mV, which is close to the reported va-
161 lue. After each test with ferricyanide, the electrode surface was again rinsed
162 thoroughly with water.

163 All solutions used for the zinc deposition/dissolution experiments were pre-
164 pared with analytical grade reagents and ultra-pure water (resistivity ~ 18
165 $\text{M}\Omega \text{ cm}$). To prevent possible interference from the oxygen reduction reaction,
166 the solutions were purged with nitrogen gas prior to each deposition experiment
167 for 10 minutes and the subsequent experiments were conducted under a blan-
168 ket of nitrogen gas. The zinc(II) methanesulfonate solutions were prepared by
169 dissolving the appropriate amounts of high purity zinc oxide (Zochem Inc.) in
170 70% methanesulfonic acid (Alfa Aesar), while sodium methanesulfonate solu-
171 tions were prepared by dissolving sodium carbonate decahydrate (Alfa Aesar)
172 in 70% methanesulfonic acid. The resulting solutions were colorless with no
173 sign of any precipitate forming. Anhydrous zinc chloride (99% purity; Fisher
174 Scientific) and zinc sulfate heptahydrate (98% purity; Alfa Aesar) were added
175 to these solutions in order to introduce the chloride and sulfate ions into the
176 mixed-electrolyte media. In order to compare the mixed-electrolyte media with

177 pure chloride and sulfate baths, solutions were also made with hydrochloric acid
178 (Sigma Aldrich) and sulfuric acid (Sigma Aldrich) instead of methanesulfonic
179 acid. Solutions that contain MSA, HCl and H₂SO₄ have a pH close to zero. In
180 order to increase the pH of the solutions to higher values (pH 4) for the RDE
181 experiments, 0.5 mol dm⁻³ sodium methanesulfonate, sodium chloride (EMD
182 Millipore) and sodium sulfate (EMD Millipore) were added to the sulfonic-,
183 chloride- and sulfate-based solutions, respectively, followed by the appropriate
184 amounts of MSA, HCl and H₂SO₄, respectively. The kinematic viscosity of the
185 solutions was measured using a Cannon-Fenske viscometer tube. The pH of the
186 solutions was measured with an Orion (420A) pH meter.

187 The electrochemical techniques conducted included cyclic voltammetry, li-
188 near polarization and galvanostatic deposition/dissolution under unstirred con-
189 ditions and linear sweep voltammetry using a rotating disk electrode. Zinc depo-
190 sition onto the GC electrode was carried out galvanostatically for 30 seconds at
191 a constant current density of 25 mA cm⁻², followed by zinc dissolution with the
192 same current density. To prevent excessive oxidation of the electrode surface,
193 zinc dissolution was halted when the potential shifted to values more positive
194 than -0.5 versus SCE. For the morphology study, deposition onto a glassy car-
195 bon plate (Alfa Aesar) was carried out. The plate was taped with an insulating
196 polyester tape (Cole-Parmer) to ensure that the area of the working electrode
197 exposed to the solution was 0.5 × 0.5 cm². In this case, zinc deposition was
198 done galvanostatically at a current density of 50 mA cm⁻² for 1 minute. The
199 images of the deposits were taken with a scanning electron microscope model
200 Zeiss FESEM 1530.

201 3. Results and Discussion

202 Table 1 shows the compositions of the different electrolytes investigated in
203 this study. As can be seen, MSA is the base acid in most of the samples. MSA
204 is less corrosive than hydrochloric acid and sulfuric acid, but has comparable
205 conductivity [37]. Moreover, only moderately high concentrations of chloride

206 are suitable for the electrolyte to be used in a membrane-less zinc-cerium RFB
 207 due to the possibility of chlorine gas forming in the presence of Ce(IV). Also, it
 208 has been reported that the solubility of Ce(III) in sulfate baths is considerably
 209 lower than in MSA media [9]. With these considerations, MSA is the better
 210 choice as the base electrolyte.

Table 1: Electrolyte compositions investigated in this study

Low acid concentration			
Base electrolyte (mol dm ⁻³)	ZnMSA (mol dm ⁻³)	ZnCl ₂ (mol dm ⁻³)	ZnSO ₄ (mol dm ⁻³)
0.2 MSA	0.7	0	0
0.2 MSA	0.5	0.2	0
0.2 MSA	0.5	0	0.2
0.2 MSA	0.3	0.4	0
0.2 MSA	0.3	0	0.4
0.2 HCl*	0	0.7	0
0.2 H ₂ SO ₄ *	0	0	0.7
High acid concentration			
1.0 MSA	1.5	0	-
1.0 MSA	1.3	0.2	-
1.0 MSA	1.2	0.3	-
1.0 HCl*	0	1.5	-

* For comparison

211 Since undivided zinc-cerium RFBs are usually operated at lower acid con-
 212 centrations [15,16], a 0.2 mol dm⁻³ MSA base electrolyte containing a total of
 213 0.7 mol dm⁻³ Zn(II) is used for one series of voltammetry experiments (Table
 214 1). The total Zn(II) concentration is kept fixed in order to fairly compare the
 215 results obtained in the various solutions. For this series of experiments, soluti-
 216 ons with mixed methanesulfonate/sulfate have also been prepared since it has
 217 been reported that the solubility of Ce(IV) increases in the mixed methanesulfo-
 218 nate/sulfate system [10] which would be beneficial for an undivided zinc-cerium
 219 RFB. On the other hand, divided zinc-cerium RFBs operate at much higher

220 Zn(II) concentrations (1.5 mol dm^{-3} ZnMSA in 1 mol dm^{-3} MSA [5]). Thus, 1
221 mol dm^{-3} MSA base electrolytes containing a total of 1.5 mol dm^{-3} Zn(II) are
222 used for another series of voltammetry experiments (Table 1).

223 3.1. Effect of mixed methanesulfonate/chloride electrolyte

224 Figure 1 shows the cyclic voltammograms obtained in the different mixed
225 methanesulfonate/chloride electrolytes with a total of 0.7 mol dm^{-3} Zn(II) in
226 0.2 mol dm^{-3} MSA (Table 1) at 25°C on a static glassy carbon electrode. The
227 potential is swept first from -0.5 to -1.3 V vs SCE and then reversed back to -0.5
228 V at a scan rate of 20 mV s^{-1} . A nucleation loop appears during the cathodic
229 scan obtained in each solution and is typical of that observed during metal
230 electrodeposition. In each case, an oxidation peak during the reverse scan arises
231 due to the anodic stripping of Zn(II) into the solution from the metal coating
232 deposited during the previous cathodic portion of the scan.

233 The voltammograms clearly show that the addition of chloride ions to the
234 electrolyte significantly increases the cathodic and anodic current densities at
235 any particular potential during the scans and decreases the nucleation overpo-
236 tential (NOP). The NOP is the difference between the nucleation potential E_{nu}
237 (point A) at which cathodic current is first observed during the scan and the
238 crossover potential E_{co} (point B) at which the current switches from cathodic
239 to anodic during the reverse scan and represents the degree of polarization of
240 the cathode [38]. As shown in Table 2, the reduction in the NOP obtained
241 in the mixed methanesulfonate/chloride electrolytes containing a total of 0.7
242 mol dm^{-3} Zn(II) relative to that in the MSA-only solution reaches as high as
243 50 mV . The amount of zinc deposited during the cathodic portion of each scan
244 can be determined by measurement of the anodic charge (Q_{an}) during the re-
245 verse scan. Analysis of the CVs in Figure 1 shows that the amount of zinc
246 deposited has increased by 57% and 129% when 0.2 and 0.4 mol dm^{-3} chloride
247 ion, respectively, replace MSA in the electrolyte (Table 2). Note that the total
248 Zn(II) concentration is kept fixed at 0.7 mol dm^{-3} in these solutions so that
249 these differences can be attributed to the amount of chloride present.

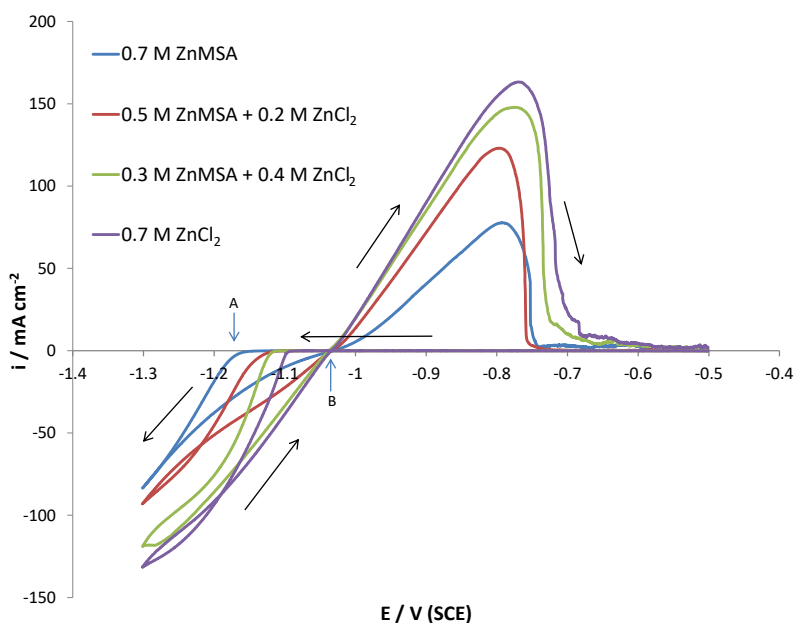


Figure 1: Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) in different mixed methanesulfonate/chloride media with 0.2 mol dm^{-3} MSA base electrolyte at 25°C and a scan rate of 20 mV s^{-1} .

250 A similar trend is observed in the cyclic voltammograms in Figure 2 obtained
 251 in the different mixed methanesulfonate/chloride electrolytes listed in Table
 252 1 which contain a total of 1.5 mol dm^{-3} Zn(II) in 1 mol dm^{-3} MSA (typical
 253 composition of the negative half-cell in divided RFBs). As shown in Table 2,
 254 the NOP decreases by 90 mV when 0.3 mol dm^{-3} chloride ion substitutes for
 255 MSA in the electrolyte. Furthermore, Q_{an} increases by 113% relative to the
 256 value obtained in the 1.5 mol dm^{-3} ZnMSA solution when MSA is replaced
 257 by 0.2 mol dm^{-3} chloride and by 179% when it is replaced by 0.3 mol dm^{-3}
 258 chloride.

259 Due to the highly acidic environment of the studied electrolytes, hydrogen
 260 evolution (HER) also accompanies zinc deposition during cathodic polarization.
 261 In order to determine if the higher cathodic current density obtained in the
 262 mixed methanesulfonate/chloride media is due to zinc deposition or hydrogen

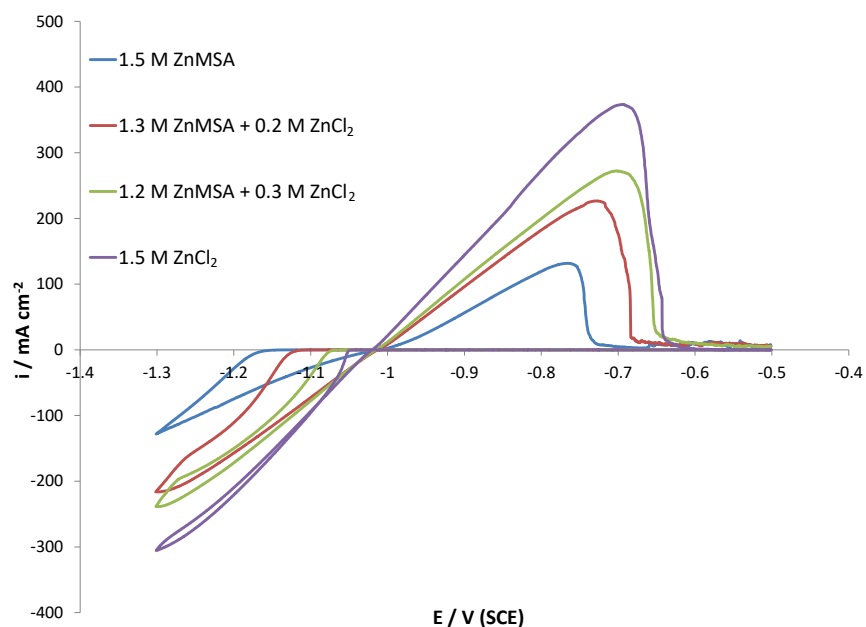


Figure 2: Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) in different mixed methanesulfonate/chloride media with 1.0 mol dm^{-3} MSA base electrolyte at 25°C and a scan rate of 20 mV s^{-1} .

263 evolution, the charge efficiency (CE) over each of the voltammograms has been
 264 determined and included in Table 2. The charge efficiency is calculated as the
 265 ratio of the charge passed during the anodic portion of the scan to that obtained
 266 during the cathodic portion. Table 2 shows that higher charge efficiency is
 267 achieved in the mixed-electrolyte media than in the MSA-only electrolyte. Thus,
 268 the mixed methanesulfonate/chloride electrolyte does not appear to promote the
 269 HER and the higher current densities observed in the presence of chloride can
 270 be attributed to an increase in the zinc deposition/dissolution rate.

271 Although a higher concentration of chloride ions in the mixed-electrolyte
 272 media improves the zinc half-cell reaction kinetics, it would be preferable to
 273 maintain the Cl^- concentration at lower levels in a membrane-less zinc-cerium
 274 RFB due to the concern that it could be oxidized by Ce(IV) also present in
 275 the electrolyte. Thus, based on the results of this section, a composition of

Table 2: Effect of electrolyte composition on E_{nu} , NOP, Q_{an} and CE of zinc deposition in mixed electrolyte solutions compared to pure methanesulfonate, chloride and sulfate solutions.

0.2 mol dm ⁻³ MSA base electrolyte				
Composition (mol dm ⁻³)	E_{nu} (V)	-NOP (mV)	Q_{an} (mA s)	CE (%)
0.7 ZnMSA	-1.15	120	42.9	85
0.5 ZnMSA+ 0.2 ZnCl ₂	-1.11	80	67.4	93
0.3 ZnMSA + 0.4 ZnCl ₂	-1.11	70	98.4	89
0.7 ZnCl ₂	-1.09	60	114.2	88
1.0 mol dm ⁻³ MSA base electrolyte				
1.5 ZnMSA	-1.15	140	73.4	83
1.3 ZnMSA+ 0.2 ZnCl ₂	-1.11	100	156.1	94
1.2 ZnMSA + 0.3 ZnCl ₂	-1.07	50	204.8	90
1.5 ZnCl ₂	-1.05	30	277.7	87

276 0.5 mol dm⁻³ ZnMSA/0.2 mol dm⁻³ ZnCl₂ in 0.2 mol dm⁻³ MSA is chosen for
 277 subsequent analysis as an electrolyte in an undivided RFB (see section 3.4).
 278 For a divided zinc-cerium RFB, higher chloride concentrations can be used with
 279 the MSA base electrolyte. Thus, for this application, we will focus on the
 280 composition of 1.2 mol dm⁻³ ZnMSA/0.3 mol dm⁻³ ZnCl₂ in 1 mol dm⁻³ MSA.
 281 Although not included here, experiments have also been conducted in solutions
 282 containing more ZnCl₂ (i.e., 1.0 mol dm⁻³ ZnMSA/0.5 mol dm⁻³ ZnCl₂ in 1
 283 mol dm⁻³ MSA), but little further change in the electrode response from that
 284 obtained in 1.2 mol dm⁻³ ZnMSA/0.3 mol dm⁻³ ZnCl₂ in 1 mol dm⁻³ MSA
 285 was observed. Thus, no further experiments in electrolytes containing more
 286 than 0.3 mol dm⁻³ ZnCl₂ have been conducted.

287 3.2. Effect of mixed methanesulfonate/sulfate electrolyte

288 Figure 3 shows cyclic voltammograms of the Zn/Zn(II) system in different
 289 mixed methanesulfonate/sulfate electrolytes and the corresponding pure elec-
 290 trolytes containing a total dissolved Zn(II) concentration of 0.7 mol dm⁻³ in

291 0.2 mol dm⁻³ MSA (Table 1). As Table 2 shows, the presence of sulfate ions
 292 has a different effect from that of chloride by leading to a slight increase in
 293 E_{nu} (~ 20 mV), reflecting of a larger overpotential and more difficult onset of
 294 zinc electrodeposition in mixed methanesulfonate/sulfate electrolyte compared
 295 to the pure ZnMSA electrolyte. Although the charge efficiencies are compa-
 296 rable in both pure and mixed electrolytes, the current density throughout the
 297 cathodic portion of the scan and the anodic charge reflecting the amount of zinc
 298 deposited are lower in the sulfate-containing solutions. Thus, although a mixed
 299 methanesulfonate/sulfate electrolyte would have some benefits in an undivided
 300 zinc/cerium RFB since it enhances the Ce(IV) solubility [10], our results show
 301 that the kinetics of the Zn/Zn(II) redox reaction will suffer.

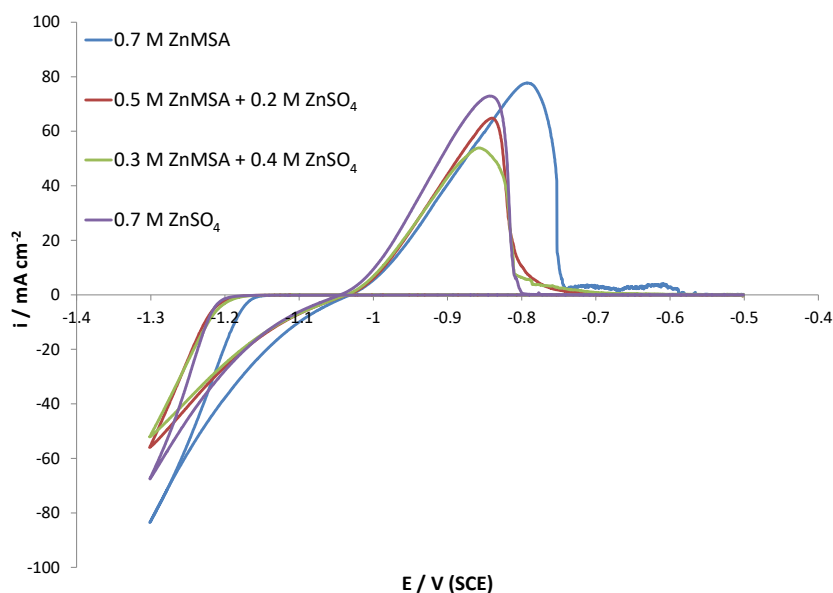


Figure 3: Cyclic voltammograms on a glassy carbon electrode (~ 0.071 cm²) in different mixed methanesulfonate/sulfate media with 0.2 mol dm⁻³ MSA base electrolyte at 25°C and a scan rate of 20 mV s⁻¹.

302 The CVs in these previous two sections clearly show that the addition of
 303 chloride ions to the MSA base electrolyte leads to larger cathodic and anodic

304 current densities and more zinc deposition compared to that obtained in the
305 pure MSA and sulfate-containing electrolytes. Also, the effect of the anions
306 on the overpotential for zinc deposition on glassy carbon electrode increases in
307 the following order: $\text{Cl}^- < \text{CH}_3\text{SO}_3^- < \text{SO}_4^-$. As previously mentioned, chloride
308 ions have been shown to enhance the electrodeposition of other metals as well.
309 One proposed mechanism for this effect is the bridging effect of chloride ions
310 [30,39]. In this mechanism, the chloride ions adsorb on the electrode substrate
311 and facilitate the electron transfer between the metal cations and the electrode
312 by forming bridges between them [30].

313 Another important factor is the strength of the interaction between Zn(II)
314 and the various ligands present which must be overcome in order to discharge
315 and deposit the metal. Consequently, the more stable a zinc ion-pair or complex
316 is, the slower should be the rate of zinc nucleation and deposition. One measure
317 of the strength of such an interaction is the magnitude of the stability constant
318 for its formation. The stability constant for the formation of the ZnCl^+ complex
319 at zero ionic strength is $10^{0.96}$ [40]. On the other hand, the stability constant
320 for the formation of ZnSO_4 complex at zero ionic strength is $10^{2.38}$ [40]. Based
321 on this criterion, it should be easier to discharge Zn(II) and deposit metal in
322 the former than the latter electrolyte. This can explain the lower overpoten-
323 tial for Zn(II) reduction in a mixed methanesulfonate/chloride bath compared
324 to a mixed methanesulfonate/sulfate electrolyte. No data were found in the
325 literature for the stability constant of zinc methanesulfonate complexes. How-
326 ever, it has been reported that methanesulfonate ions are stronger complexing
327 agents than chloride for other metals such as lead and cadmium [41]. Additio-
328 nally, a previous study on nickel deposition has shown that the overpotential for
329 Ni(II) reduction increases in the sequence $\text{ClO}_4^- < \text{CH}_3\text{SO}_3^- < \text{SO}_4^-$, which leads
330 to the expectation that nickel-methanesulfonate complexes are less thermodyn-
331 amically favored than nickel-sulfate complexes and more than those containing
332 chloride [42]. In this study, we have found a similar trend in the overpotential for
333 Zn(II) reduction and thus propose that the stability of zinc-methanesulfonate
334 complexes is also higher than that of zinc-chloride complexes, leading to the

335 mixed methanesulfonate/chloride bath being the most favorable electrolyte for
 336 deposition.

337 *3.3. Determination of exchange current density*

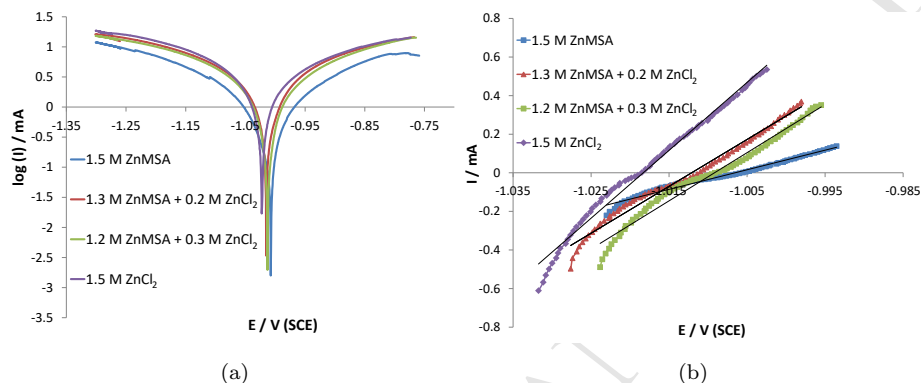


Figure 4: (a) Semi-log plot of current versus potential on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) immersed in different mixed methanesulfonate/chloride media obtained at a scan rate of 2 mV s^{-1} . (b) Linear polarization measurements for zinc on a glassy carbon electrode obtained at a scan rate of 0.167 mV s^{-1} .

338 Our results in Table 2 suggest that the addition of chloride enhances the
 339 kinetics of the zinc redox reaction. Thus, we have conducted polarization ex-
 340 periments to find the change in the values of exchange current densities upon
 341 addition of chloride to the solution. Figure 4a is obtained by scanning the po-
 342 tential at a sweep rate of 2 mV s^{-1} up to 0.250 V in both directions from the
 343 open circuit potential for each electrolyte shown in Table 3. The Butler-Volmer
 344 equation (Eqn (1)) has been fitted to the experimental data to obtain the ex-
 345 change current density (i_0), β_a and β_c . A non-linear least-square method that
 346 makes use of the trust region reflective algorithm (TRF) has been used to do
 347 this fitting.

$$i = i_0 \left(\exp\left(\frac{2.3(E - E_{ocp})}{\beta_a}\right) - \exp\left(-\frac{2.3(E - E_{ocp})}{\beta_c}\right) \right) \quad (1)$$

348 As Table 3 shows, the exchange current density increases from 11.3×10^{-3}
 349 A cm^{-2} to $21.7 \times 10^{-3} \text{A cm}^{-2}$ upon addition of $0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ and rises to
 350 $24.0 \times 10^{-3} \text{A cm}^{-2}$ when $0.3 \text{ mol dm}^{-3} \text{ ZnCl}_2$ is added. The highest exchange
 351 current density was found for the pure ZnCl_2 solution. These values are in the
 352 same range (10^{-3}A cm^{-2}) as the reported values for zinc redox reaction in pure
 353 chloride and MSA electrolytes [43,44]. It should be noted that as Table 3 shows,
 354 the β_c and β_a extracted from Figure 4a are all larger than the expected value
 355 for a two-electron transfer ($60 \text{ mV decade}^{-1}$). However, they are in agreement
 356 with the values reported in previous studies on zinc deposition and dissolution
 357 reaction in pure MSA solutions [45].

358 For the linear polarization technique, a potential sweep rate of 0.117 mV s^{-1}
 359 was used and the potentials were limited to 0.010 V from the open circuit
 360 potential. In this range of overpotential, current changes linearly with voltage
 361 (Figure 4b). Similar to the results found from fitting the Butler-Volmer equation
 362 to the experimental data, the exchange current densities increase as the chloride
 363 concentration is raised. The difference between the values obtained by these
 364 two methods has also been reported in a previous study on zinc redox reaction
 365 in pure MSA electrolyte [45] and is attributed to the occurrence of hydrogen
 366 evolution reaction particularly at higher overpotentials.

Table 3: Open circuit potential (E_{ocp}), $-\beta_c$ and β_a along with the exchange current density (i_0) calculated from fitting the Butler-Volmer equation to experimental data and use of the linear polarization method.

Compositon (mol dm^{-3})	Fitting of Butler-Volmer Equation				Linear polarization
	E_{ocp} (V)	$-\beta_c$ (mV decade^{-1})	β_a (mV decade^{-1})	i_0 mA cm^{-2}	i_0 mA cm^{-2}
1.5 ZnMSA	-1.008	177	170	11.3	5.4
1.3 ZnMSA + 0.2 ZnCl_2	-1.011	170	170	21.7	12.7
1.2 ZnMSA + 0.3 ZnCl_2	-1.014	200	200	24.0	15.2
1.5 ZnCl_2	-1.023	181	200	27.0	21.9

367 *3.4. Determination of diffusion coefficients for Zn(II)*

368 In order to study the possible effect of chloride and sulfate ions on the
369 transport properties of Zn(II), we conducted a series of linear sweep voltammetry
370 experiments on a rotating GC electrode in various Zn(II)-containing solutions
371 over the potential range where zinc deposition occurs. As mentioned previously,
372 zinc deposition is accompanied by HER in all the electrolytes considered so far in
373 this study due to their acidic conditions. This greatly complicates the accurate
374 determination of the diffusion coefficient of Zn(II) using the Levich equation
375 since the limiting current plateaus for its reduction do not clearly appear in the
376 linear sweep voltammograms obtained in these solutions. Consequently, we have
377 chosen to measure the Zn(II) diffusion coefficients in electrolytes that contain
378 lower Zn(II) concentrations and are less acidic to ensure that it is possible for
379 the measured current to be controlled by diffusion of Zn(II) alone. Table 4
380 shows the composition of the electrolytes used for estimation of the diffusion
381 coefficients. The pure MSA and mixed electrolyte solutions are adjusted to
382 pH 4 by adding 0.5 mol dm^{-3} NaMSA and the appropriate amount of MSA.
383 Solutions with pure chloride and sulfate ions have also been characterized for
384 comparison. 0.5 mol dm^{-3} NaCl or Na_2SO_4 are added to these solutions and
385 the pH is adjusted to 4 using the appropriate amount of HCl or H_2SO_4 .

386 Figure 5a shows the cyclic voltammograms obtained in the different mixed
387 methanesulfonate/chloride electrolytes containing a total of 0.02 mol dm^{-3} Zn(II)
388 (Table 4) at 25°C on a static glassy carbon electrode. In these experiments, the
389 potential is swept first from -0.8 to -1.4 V vs SCE and then reversed back to
390 -0.8 V at a scan rate of 20 mV s^{-1} . Similar to that observed previously in the
391 more concentrated solutions, the addition of chloride shifts the E_{nu} to more
392 positive values and increases the current density and amount of zinc deposited.
393 As reported previously [6], the limiting current density i_L is an important factor
394 in the charge/discharge of RFBs. Operation at current densities higher than
395 i_L leads to excessive hydrogen evolution and hence a lower charge efficiency
396 when the battery is being re-charged. Figure 5b shows the electrode responses
397 obtained at 1600 rpm for the same compositions shown in Figure 5a. As can

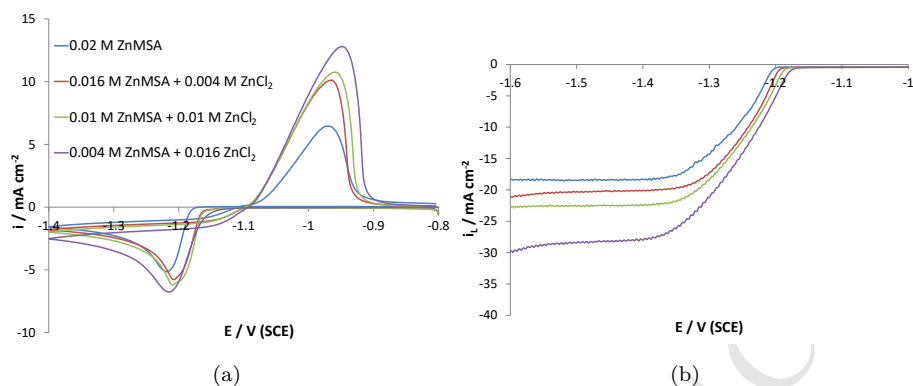


Figure 5: (a) Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) immersed in different mixed methanesulfonate/chloride media at 25°C obtained at a scan rate of 20 mV s^{-1} . (b) Comparison of linear sweep voltammograms for RDE rotating at 1600 rpm for the same compositions shown in Figure 5a. Scan rate = 20 mV s^{-1} .

398 be seen, these plots show that the limiting current density for Zn(II) reduction
 399 is increased significantly by the presence of chloride (e.g., an increase from \sim
 400 -18 mA cm^{-2} to $\sim -29 \text{ mA cm}^{-2}$ as the ZnCl_2 concentration is raised from 0
 401 to $0.016 \text{ mol dm}^{-3}$) despite the fact that the total amount of Zn(II) in solution
 402 remains unchanged. A similar trend is observed at the other rotation speeds.

403 Linear sweep experiments over the potential range from -1.0 V to -1.9 V
 404 *vs* SCE at a scan rate of 20 mV s^{-1} on an RDE operating at rotation speeds
 405 of 400, 900, 1600, 2500 and 3600 rpm have been conducted for each composi-
 406 tion given in Table 4. Figure 6a shows an example of the set of linear sweep
 407 voltammograms obtained in one of the solutions ($0.01 \text{ mol dm}^{-3} \text{ ZnMSA}/0.01$
 408 $\text{mol dm}^{-3} \text{ ZnCl}_2$ in $0.5 \text{ mol dm}^{-3} \text{ NaMSA}$) at pH 4. The current density for
 409 the mass transport-limited reaction of an electroactive species at a rotating disk
 410 electrode is described by the Levich equation [46]

$$i_L = 0.620nFD^{2/3}\omega^{1/2}v^{-1/6}c \quad (2)$$

411 where n is the number of transferred electrons (2 in this case), F is the Fara-
 412 day constant, D is the diffusion coefficient, ω is the rotation speed expressed in

413 rad s^{-1} , ν is the kinematic viscosity and c is the concentration of the electro-
414 active species. Figure 6b shows a plot of i_L versus $w^{1/2}$ according to the Levich
415 equation for the solution considered in Figure 6a. As predicted by the Levich
416 equation, the plot is linear and passes through the origin. Although not inclu-
417 ded here, similar results are obtained for the other solutions. Table 4 shows the
418 diffusion coefficients obtained from the slope of the best straight line plot for
419 various electrolytes. Also included in the table are the corresponding kinematic
420 viscosities measured directly in our study. The dimensionless Schmidt number
421 which is the ratio of the dynamic viscosity of the electrolyte to the diffusion coef-
422 ficient is also included in this table. This number is important for characterizing
423 the flow conditions and is relevant to the design of redox flow batteries. The dif-
424 fusion coefficient of zinc in pure methanesulfonate, sulfate and chloride solutions
425 is found to be $4.6 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$, $4.4 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$, $8.6 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$, re-
426 spectively. The values obtained in the sulfate- and chloride-only solutions are in
427 good agreement with those reported previously [18,22]. In a previous study [10]
428 the diffusion coefficient of Zn(II) in a pure methanesulfonate solution was found
429 to have a somewhat higher value of $7.5 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$ than that reported here
430 although it should be noted that this earlier measurement was conducted in a
431 solution with a different concentration (0.01 mol dm^{-3} ZnMSA in 0.5 mol dm^{-3}
432 NaMSA). Also, in this earlier study, the kinematic viscosity of the electrolyte
433 was not measured and instead a value from the literature was assumed for the
434 purpose of estimating diffusion coefficient.

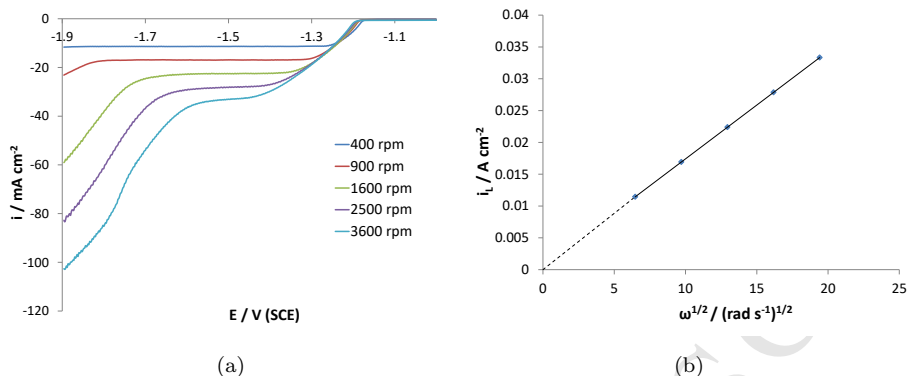


Figure 6: (a) Linear sweep voltammograms for Zn(II) reduction on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) obtained at a scan rate of 20 mV s^{-1} and different rotation speeds in 0.01 mol dm^{-3} ZnMSA/ 0.01 mol dm^{-3} ZnCl₂ and 0.5 mol dm^{-3} NaMSA at pH 4. (b) Plot of limiting current density versus $\omega^{1/2}$ according to the Levich equation obtained in the same solution.

Table 4: Kinematic viscosity, diffusion coefficient and Schmidt number measured in various mixed electrolytes.

Composition (mol dm^{-3})	Kinematic viscosity ($10^{-2} \text{ cm}^2 \text{ s}^{-1}$)	Diffusion coefficient ($10^{-6} \text{ cm}^2 \text{ s}^{-1}$)	Schmidt number
0.02 ZnMSA	1.064	4.6	0.23
0.016 ZnMSA + 0.004 ZnCl ₂	1.092	5.3	0.21
0.01 ZnMSA + 0.01 ZnCl ₂	1.076	6.0	0.18
0.004 ZnMSA + 0.016 ZnCl ₂	1.088	8.3	0.13
0.02 ZnCl ₂	1.012	8.5	0.12
0.016 ZnMSA + 0.004 ZnSO ₄	1.052	4.4	0.24
0.01 ZnMSA + 0.01 ZnSO ₄	1.064	5.1	0.21
0.004 ZnMSA + 0.016 ZnSO ₄	1.052	5.7	0.18
0.02 ZnSO ₄	1.360	4.4	0.31

** pH of all solutions adjusted to 4 through additions of 0.5 mol dm^{-3} NaMSA to the methanesulfonate solutions and 0.5 mol dm^{-3} NaCl or Na₂SO₄ to the chloride- or sulfate-only solutions.

435 The results in Table 4 show that as more ZnMSA is replaced with ZnCl₂
436 in the electrolyte, the diffusion coefficient increases and approaches the value

437 obtained in a solution containing ZnCl_2 alone. On the other hand, the diffu-
438 sion coefficients in the mixed methanesulfonate/sulfate media differ only slightly
439 from the values observed in the sulfate-only or methanesulfonate-only electro-
440 lytes.

441 3.5. Effect of operating parameters in mixed methanesulfonate/chloride electro- 442 lyte

443 3.5.1. Effect of temperature

444 Temperature is one of the important operating variables for redox flow bat-
445 teries. Whereas the proposed undivided zinc-cerium RFB has been operated at
446 room temperature [15], higher temperatures (40°C-60°C) have been used for the
447 divided zinc-cerium RFBs [5]. Thus, the effect of temperature on the Zn/Zn(II)
448 system in mixed methanesulfonate/chloride media is compared to that in the
449 MSA-only electrolyte for compositions used on the zinc negative half-cell side
450 of a divided zinc-cerium RFB.

451 Figure 7 shows the cyclic voltammograms obtained in solutions containing
452 $1.2 \text{ mol dm}^{-3} \text{ ZnMSA}/0.3 \text{ mol dm}^{-3} \text{ ZnCl}_2$ in $1 \text{ mol dm}^{-3} \text{ MSA}$ compared to
453 those obtained in the MSA-only electrolyte ($1.5 \text{ mol dm}^{-3} \text{ ZnMSA}$ in 1 mol dm^{-3}
454 MSA) at 25, 35 and 45°C. The values of E_{nu} , NOP, I_{ac} and Q_{an} determined
455 from these plots for both electrolytes at the three temperatures are summa-
456 rized in Table 5. These data show that an increase in temperature leads to
457 a positive shift of E_{nu} in both electrolytes, but has much less effect in the
458 mixed methanesulfonate/chloride solution. An increase of E_{nu} is expected from
459 both thermodynamic and kinetic points of view. The electrode potential for
460 Zn/Zn(II) increases with temperature according to the Nernst equation, while
461 the rate of formation of metal clusters large enough to ensure spontaneous gro-
462 wth should also rise with temperature as given in classical nucleation theory and
463 the Volmer-Weber equation [47]. The data in Table 6 indicate that an increase
464 in temperature causes the amount of zinc deposited during the scan to rise and
465 NOP to decline in both electrolytes. However, they also reveal that the rise in
466 E_{nu} and the amount of zinc deposited during the cathodic scan are significantly

467 higher and NOP is always smaller in the mixed system than in the MSA-only
468 electrolyte at each temperature. At 45 °C, the amount of deposited zinc is 50%
469 higher and the NOP is 86% lower when the mixed electrolyte is used than when
470 MSA-only media are used. Although the NOP tends to decrease in magnitude
471 with temperature, the value for the pure MSA electrolyte at 45°C is 93 mV,
472 which is still higher than the value of 50 mV in the methanesulfonate/chloride
473 electrolyte. This highlights the important role that chloride plays in facilitating
474 zinc deposition. In fact, the improved kinetics achieved at 45°C in the pure
475 MSA electrolyte is already observed in the methanesulfonate/chloride solution
476 at room temperature.

477 To accurately determine the effect of temperature on the charge efficiency
478 of Zn deposition, we also have conducted experiments in which the GC elec-
479 trode immersed in the solutions of interest is galvanostatically polarized at 25
480 mA cm⁻² first in the cathodic direction for 30 s and then with the same magni-
481 tude of current in the anodic direction. Figure 8 shows the resulting response of
482 the electrode potential over this time obtained in the mixed and the MSA-only
483 electrolytes at the three temperatures, while Table 6 summarizes the correspon-
484 ding data for these experiments. The transient curves for both electrolytes
485 show that the electrode is immediately depolarized at the onset of the cathodic
486 polarization until a plateau is reached. This is not surprising given that the
487 nucleation overpotential for zinc deposition should decrease as the zinc depo-
488 sit begins to build on the GC substrate and is consistent with the features of
489 the cyclic voltammograms shown in Figure 7 and Table 5. When the polarity
490 is reversed and anodic current is applied, the response of the system is extre-
491 mely rapid and a plateau is reached almost immediately in both electrolytes
492 regardless of the temperature. This continues for ~ 25–30 s of anodic polariza-
493 tion until all of the zinc metal deposited during cathodic polarization has been
494 stripped, at which point the potential increases very sharply in the positive di-
495 rection and the experiment is terminated. The curves in Figure 8 clearly show
496 that temperature has a much smaller effect on the electrode response obtained
497 in the mixed electrolyte than in the MSA-only electrolyte, which is consistent

498 with the effects on E_{nu} and NOP observed in the CV scans in Figure 7 and
499 listed in Table 5. The curves in Figure 8 are relevant to battery applications in
500 that they give the response of the negative Zn electrode that might be expected
501 during a short charge/discharge cycle of a system operating at a given current
502 density. Comparison of the curves reveals a number of benefits of using the
503 mixed methanesulfonate/chloride electrolyte rather than the pure MSA electro-
504 lyte. The electrode potential reaches a plateau level where the rate of growth or
505 re-dissolution of zinc is constant almost immediately during both the cathodic
506 and anodic (charge and discharge) portions of the cycle at the three tempera-
507 tures. On the other hand, the electrode potential never levels off to a constant
508 value by the end of the 30-s duration of cathodic polarization in the MSA-only
509 solution at any temperature. Once the polarity of the current is reversed in the
510 anodic direction, the polarization of the electrode continues to gradually rise
511 until the Zn deposit has completely dissolved from the electrode when carried
512 out in the MSA-only electrolyte, whereas the electrode is able to maintain an
513 almost constant potential until the Zn deposit has deposit has been removed in
514 the case of the mixed electrolyte.

515 The operation of a rechargeable battery is most efficient when the polariza-
516 tion of both electrodes is as low as possible during both charge and discharge.
517 Thus, it is desirable for the electrode potential to be as positive as possible
518 during charge when Zn(II) reduction occurs and as negative as possible during
519 discharge when Zn oxidation occurs. The result will be the smallest change
520 in the electrode potential during the course of a complete charge/discharge cy-
521 cle. When viewed this way, a comparison of the transient curves in Figure 8
522 clearly shows that with the exception of cathodic polarization at 45°C better
523 performance is achieved in the mixed electrolyte than the pure MSA system.

524 Since the magnitude of the applied current is the same during both stages of
525 these experiments, the charge efficiency for Zn deposition can simply be obtai-
526 ned from the data in Figure 8 from the ratio of the elapsed time required to
527 completely strip the Zn deposit from the substrate during the anodic polari-
528 zation to the period allowed for cathodic polarization (30 s in this case). The

529 sharp rise in the electrode potential observed when the Zn deposit has been
530 removed makes the determination of the charge efficiency from these plots very
531 straightforward. Although the solution conductivity and voltage efficiency both
532 increase as temperature is raised, the charge efficiency for Zn deposition in pure
533 MSA electrolyte has been previously shown to decrease due to the higher rate
534 of the HER [6]. The effect of temperature in the case of mixed electrolytes
535 has not previously been reported. The results in Table 6 not only confirm that
536 temperature has a similar effect in the MSA-only electrolyte investigated in our
537 study but that this effect extends to the mixed electrolyte as well. Thus, the
538 larger cathodic current density observed during the scans in Figure 7 as the
539 temperature is raised in both solutions is due to the higher rates of both zinc
540 deposition and hydrogen evolution.

541 Nevertheless, for the most part, our results clearly show the enhanced perfor-
542 mance of the Zn/Zn(II) reaction in mixed-electrolyte media in terms of higher
543 voltage and charge efficiency compared to that achieved in MSA-only electrolyte
544 at each temperature, which leads to a significantly larger energy efficiency. Even
545 with the decrease in the charge efficiency with temperature due to the higher
546 rate of the HER, the energy efficiency at 45°C in the mixed media is still greater
547 than the energy efficiency achieved at room temperature in the pure MSA
548 electrolyte. This observation is particularly important for divided zinc-cerium
549 RFBs that are operated at higher temperatures to enhance the kinetics of the
550 Ce(III)/Ce(IV) reaction. By using the mixed methanesulfonate/chloride elec-
551 trolyte, the Zn/Zn(II) half-cell performance at 45°C is superior in terms of E_{nu} ,
552 NOP, voltage and charge efficiency to that achieved in pure MSA electrolytes
553 at room temperature.

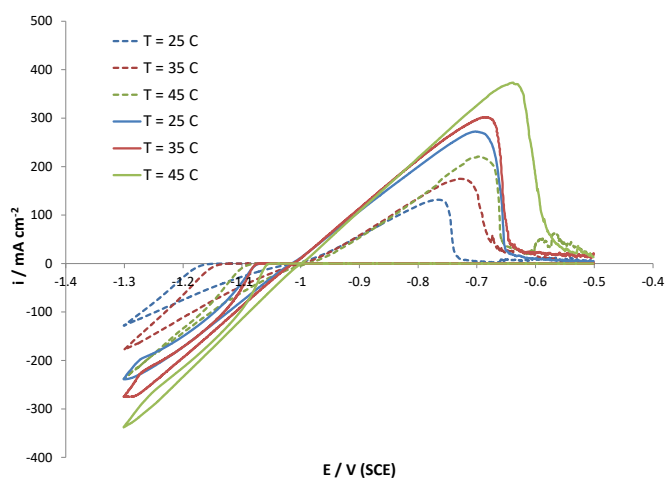


Figure 7: Cyclic voltammograms obtained on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) at three different temperatures.

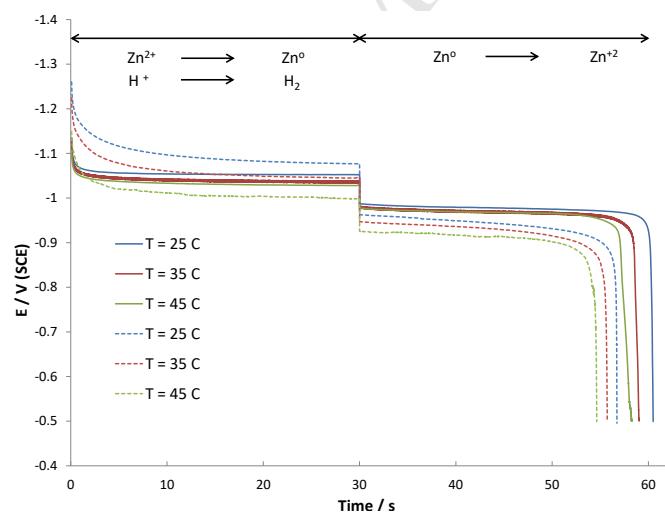


Figure 8: Variation of electrode potential with time during galvanostatic cathodic and anodic polarization of glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) at 25 mA cm^{-2} in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) at three different temperatures.

Table 5: Effect of temperature, MSA and zinc concentration on E_{nu} , NOP, I_{ac} and Q_{an} of zinc deposition in mixed methanesulfonate/chloride and MSA-only electrolytes. The corresponding figures and compositions for each temperature, MSA and zinc concentration are explained in sections 3.4.1, 3.4.2 and 3.4.3, respectively.

Operating parameter	E_{nu} (V)		-NOP (mV)		I_{ac} (mA cm ⁻²)		Q_{an} (mA s)	
	MSA	Mixed	MSA	Mixed	MSA	Mixed	MSA	Mixed
	-only	electrolyte	-only	electrolyte	-only	electrolyte	-only	electrolyte
Temperature (°C)								
25	-1.15	-1.07	140	50	131.6	272.4	73.4	204.8
35	-1.12	-1.07	122	50	174.8	301.9	111.9	230.0
45	-1.08	-1.05	93	50	220.7	373.2	152.9	309.4
MSA concentration (mol dm ⁻³)								
0.2	-1.15	-1.11	120	80	77.7	123.0	42.9	67.4
0.5	-1.15	-1.12	130	80	113.7	147.0	61.1	85.0
1.0	-1.16	-1.14	150	90	125.1	208.8	64.9	90.0
Zinc concentration (mol dm ⁻³)								
0.7	-1.15	-1.11	120	80	77.7	123.0	42.9	67.4
1.0	-1.14	-1.10	120	70	98.0	158.6	57.9	118.7
1.5	-1.13	-1.06	120	50	118.8	213.1	74.5	174.7

Table 6: Half-cell efficiencies of zinc deposition and dissolution of zinc in mixed MSA/chloride electrolyte and MSA-only electrolytes. The corresponding figures and compositions for each temperature, MSA, zinc concentration and current density are explained in sections 3.4.1, 3.4.2, 3.4.3 and 3.4.4 respectively.

Operating parameter	VE%		CE%		EE%	
	MSA -only	Mixed	MSA -only	Mixed	MSA -only	Mixed
Temperature (°C)						
25	87.7	92.6	86.0	97.3	75.4	90.1
35	89.2	93.0	82.3	94.3	73.5	87.7
45	91.2	93.9	77.3	86.9	70.6	80.6
MSA concentration (mol dm ⁻³)						
0.2	81.1	90.9	77.0	95.0	62.4	86.4
0.5	82.9	90.6	76.0	91.7	63.0	83.5
1.0	83.9	93.6	71.3	88.7	59.8	83.0
Zinc concentration (mol dm ⁻³)						
0.7	81.1	90.9	77.0	95.0	62.4	86.4
1.0	84.6	91.1	82.3	96.7	69.6	88.1
1.5	86.2	92.0	87.3	97.7	75.3	89.9
Current density (mA cm ⁻²)						
5	95.5	97.1	80.0	87.7	76.4	83.1
25	87.7	92.6	86.0	97.3	75.4	90.1
35	84.5	91.0	86.7	92.7	73.2	84.3
45	80.4	87.3	85.0	93.7	68.3	81.8
55	77.6	86.7	84.3	92.3	65.4	80.9

554 *3.5.2. Effect of methanesulfonic acid concentration*

555 Cyclic voltammograms showing the effect of the addition of different amounts
556 of methanesulfonic acid to a mixed methanesulfonic acid/chloride solution (0.5
557 mol dm⁻³ ZnMSA/0.2 mol dm⁻³ ZnCl₂) and to a pure MSA electrolyte (0.7
558 mol dm⁻³ ZnMSA) are presented in Figure 9. The corresponding data obtai-
559 ned from these plots are given in Table 5. The data show that the nucleation
560 potential is largely independent of the MSA concentration and shifts only slig-
561 htly in the negative direction as the MSA concentration is increased. The NOP

562 is affected more strongly, particularly in the MSA-only solution where it rises
563 from 120 mV to 150 mV as the MSA level is increased from 0.2 mol dm^{-3} to
564 1.0 mol dm^{-3} . As can be seen, the cathodic current density and amount of zinc
565 deposited during the scans increase in both electrolytes (pure and mixed) when
566 the concentration of the base MSA electrolyte is raised. However, these values
567 always remain higher for the case of the mixed electrolyte. In addition, the
568 onset potential for zinc deposition is more positive and the NOP is significantly
569 lower in the mixed electrolyte than in the MSA-only system.

570 Figure 10 shows the effect of MSA concentration on the electrode potential
571 during the course of galvanostatic cathodic and anodic polarization of the GC
572 electrode at 25 mA cm^{-2} in the mixed and pure MSA electrolytes, while Table
573 6 presents the voltage, charge and energy efficiencies obtained from these ex-
574 periments. A comparison of these transients shows the clear superiority of the
575 system performance when the mixed electrolyte is used in terms of the lower
576 extent of polarization required to sustain the applied current during both the
577 cathodic and anodic stages, faster attainment of plateau and charge efficiency
578 of Zn deposition.

579 When the effect of MSA level in each electrolyte is considered, these data
580 reveal that a rise in its concentration leads to more metal deposition, but favors
581 the HER even more. This effect is perfectly understandable given that MSA is
582 the source of H^+ ions. It should be noted that although the charge efficiency
583 decreases as the MSA concentration increases in both solutions, the charge effi-
584 ciency in the mixed methanesulfonate/chloride media remains higher than in the
585 MSA-only electrolyte at each MSA concentration. Furthermore, although the
586 energy efficiency of zinc deposition decreases with increasing MSA concentrati-
587 ons due to reduction in the charge efficiency, the energy efficiency in the mixed
588 media containing 1.0 mol dm^{-3} MSA is significantly higher than that in pure
589 MSA electrolyte with 0.2 mol dm^{-3} base MSA. Thus, by employing the mixed
590 electrolyte system, it is possible to operate the cell over a wider range of MSA
591 concentrations without the Zn/Zn(II) reaction being negatively affected. Again,
592 this advantage of the mixed electrolyte is particularly important for an undivi-

593 ded zinc-cerium RFB where high MSA concentrations are required to dissolve
594 the Ce(IV). It has been reported that the optimum composition from the point
595 of view of the solubility of cerium species is approximately 0.8 mol dm^{-3} Ce(III)
596 ion in 4.0 mol dm^{-3} MSA [7]. However, at this high MSA concentration, the
597 HER becomes dominant on the zinc side. Thus, for an undivided zinc-cerium
598 RFB, a compromise must be made between a lower hydrogen evolution rate at
599 the zinc side and higher solubility of cerium in the electrolyte. This normally
600 requires that the battery be operated at low MSA concentrations and conse-
601 quently only at a low Ce(III) concentration ($\sim 0.2 \text{ mol dm}^{-3}$) [15]. This leads
602 to a low energy density of 11 W h L^{-1} for an undivided system. Hence, it would
603 be beneficial to achieve higher charge efficiencies for zinc electrodeposition when
604 the solution contains a higher MSA concentration and the battery can produce
605 a higher energy density. As shown in this study, this is possible by using a mixed
606 methanesulfonate/chloride electrolyte, which enables the charge and voltage ef-
607 ficiency for zinc deposition achieved in the presence of 1.0 mol dm^{-3} MSA to be
608 better to that achieved when only 0.2 mol dm^{-3} MSA has been added.

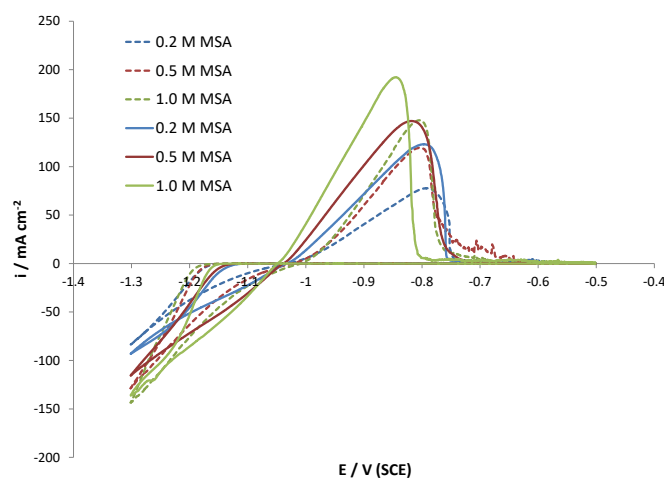


Figure 9: Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) obtained in $0.5 \text{ mol dm}^{-3} \text{ ZnMSA}/0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ (solid line) and in 0.7 mol dm^{-3} electrolyte (dashed line) containing three different MSA base concentrations ($0.2, 0.5$ and 1.0 mol dm^{-3}).

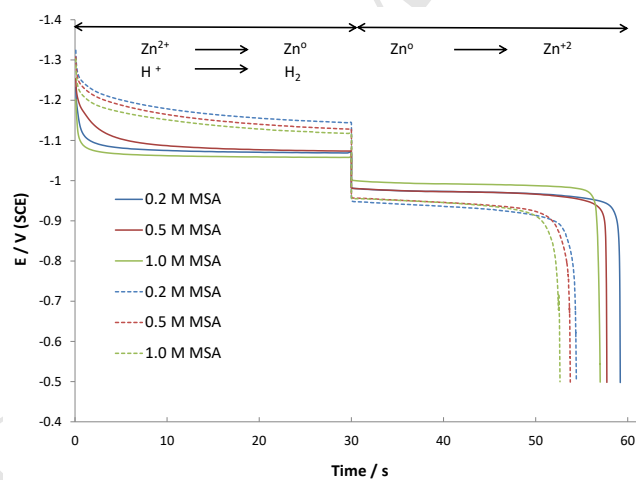


Figure 10: Variation of electrode potential with time during galvanostatic cathodic and anodic polarization of glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) at 25 mA cm^{-2} in $0.5 \text{ mol dm}^{-3} \text{ ZnMSA}/0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ (solid line) and in 0.7 mol dm^{-3} electrolyte (dashed line) containing three different MSA base concentrations ($0.2, 0.5$ and 1.0 mol dm^{-3}).

609 3.5.3. *Effect of zinc ion concentration in mixed methanesulfonate/chloride me-*
610 *dia*

611 In order to investigate the effect of the Zn(II) concentration on the Zn/Zn(II)
612 system, cyclic voltammograms have been obtained in each of the electrolytes
613 listed in Table 4. In this series of experiments, the total Zn(II) concentration
614 in the mixed electrolyte is increased from 0.7 mol dm^{-3} to 1.0 mol dm^{-3} and
615 1.5 mol dm^{-3} , while the molar ratio of methanesulfonate ions to chloride ions
616 is kept fixed at 5:2. Three solutions with 0.7 mol dm^{-3} , 1.0 mol dm^{-3} and
617 1.5 mol dm^{-3} Zn(II), but in MSA-only electrolytes, are also investigated for
618 comparison purposes. Also, 0.2 mol dm^{-3} MSA has been added to each of these
619 mixed and pure solutions.

620 Not surprisingly, the cathodic and anodic current density, cumulative charges
621 over the course of the scans of Zn deposition increase as the Zn(II) concentra-
622 tion rises in both electrolytes (Table 5). Also, this change causes the nucleation
623 potential to become more positive. More interesting is the comparison of the
624 effect of the Zn(II) concentration in the two types of electrolytes. E_{nu} is more
625 positive, NOP is smaller, while the amount of metal deposited is larger at each
626 Zn(II) concentration when the process is conducted in the mixed methanesul-
627 fonate/chloride electrolyte than in the MSA-only electrolyte. Furthermore, the
628 positive effect of the Zn(II) concentration on the amount of metal deposited is
629 significantly larger in the mixed methanesulfonate/chloride electrolyte than in
630 the MSA-only electrolyte.

631 Figure 12 shows the effect of the Zn(II) concentration on the electrode po-
632 tential during the course of galvanostatic cathodic polarization and anodic po-
633 larization at 25 mA cm^{-2} in the mixed and pure MSA electrolytes. Obviously,
634 zinc deposition becomes increasingly favored over the HER by the increase in
635 the Zn(II) concentration. Previous studies also found that the charge efficiency
636 increases from 78% in 0.5 mol dm^{-3} Zn(II) to 92% in 2.0 mol dm^{-3} Zn(II) when
637 1.5 mol dm^{-3} pure MSA electrolyte is used [6]. The transients in Figure 12
638 show that this leads to less polarization during reduction in both electrolytes

639 although the effect of the Zn(II) concentration is larger in the MSA-only case.
 640 On the other hand, the Zn(II) concentration has no effect on the electrode po-
 641 tential in both solutions as Zn is being oxidized during the anodic polarization.
 642 Comparison of the transients also reveals once again the benefits of using the
 643 mixed electrolyte over that of the pure MSA electrolyte at each of the Zn(II)
 644 levels (less polarization throughout both stages of the cycle, faster attainment
 645 of plateau and higher charge efficiency of Zn deposition).

646 The data in Table 6 reveal that at each Zn(II) concentration, the charge and
 647 voltage efficiencies are significantly higher in the mixed electrolyte than in the
 648 pure MSA solution. It is desirable to use a higher Zn(II) concentration since
 649 this reduces the likelihood that mass transfer will affect battery performance at
 650 all states-of-charge and permits the battery to be charged at higher current den-
 651 sities. By using the mixed electrolyte rather than the MSA-only solution, it is
 652 possible to achieve a higher energy efficiency with lower nucleation overpotential
 653 at high Zn(II) concentrations.

Table 7: Different compositions used to study the effect of Zn(II) concentration in mixed methanesulfonate/chloride and pure MSA electrolytes that also contain 0.2 mol dm^{-3} MSA.

ZnMSA (mol dm^{-3})	ZnCl ₂ (mol dm^{-3})
0.7	0
1.0	0
1.5	0
0.5	0.2
0.714	0.285
1.072	0.42

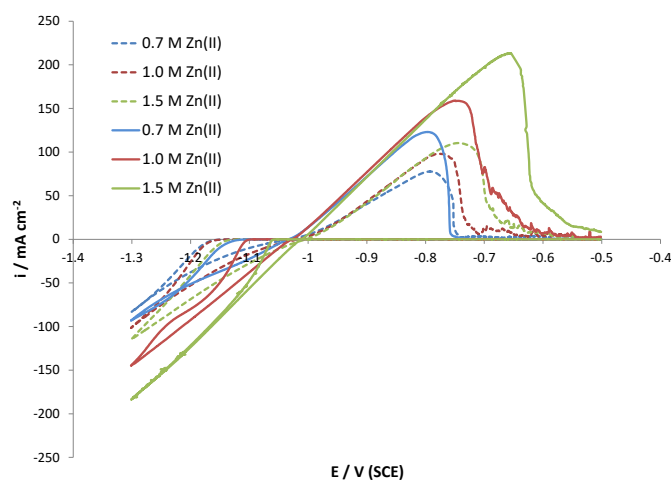


Figure 11: Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) obtained in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) containing 0.7, 1.0 and 1.5 mol dm^{-3} total Zn(II). The solution compositions are listed in Table 7.

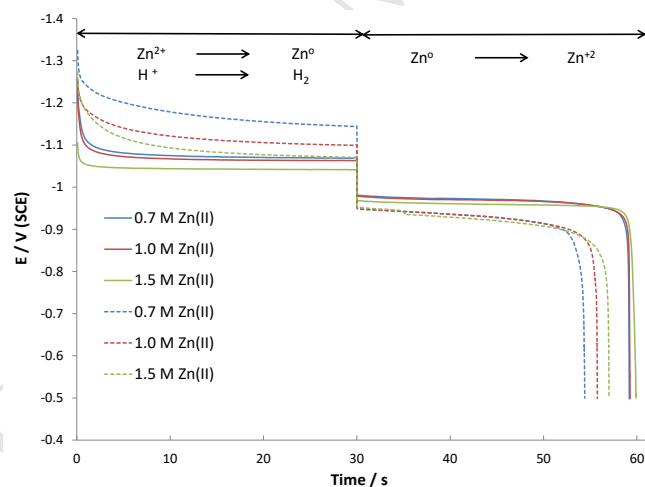


Figure 12: Variation of electrode potential with time during galvanostatic cathodic and anodic polarization of glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) at 25 mA cm^{-2} in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) containing 0.7, 1.0 and 1.5 mol dm^{-3} total Zn(II). The solution compositions are listed in Table 7.

654 *3.5.4. Effect of current density*

655 Figure 13 shows the effect of current density on the charge/discharge of the
656 zinc redox reaction in solutions containing $1.2 \text{ mol dm}^{-3} \text{ ZnMSA}/0.3 \text{ mol dm}^{-3}$
657 ZnCl_2 in $1 \text{ mol dm}^{-3} \text{ MSA}$ compared to those obtained in the MSA-only elec-
658 trolyte ($1.5 \text{ mol dm}^{-3} \text{ ZnMSA}$ in $1 \text{ mol dm}^{-3} \text{ MSA}$). Similar to previous studies
659 [6,18], higher energy efficiency is found at a moderate current density of 25
660 mA cm^{-2} . The corresponding data in Table 5 show that the voltage efficiency
661 decreases in both types of electrolytes as the current density is increased. Alt-
662 hough the VE% is very high at a low current density of 5 mA cm^{-2} , due to
663 the high self-discharge of zinc, the resulting charge efficiency is the lowest. As
664 the current density is raised above 25 mA cm^{-2} , the current efficiency slightly
665 decreases but is generally independent of the applied current density, which is
666 in agreement with previous literature [48]. The data in Table 6 reveal that
667 regardless of the applied current density, the charge, voltage and the resulting
668 energy efficiency are higher in the mixed electrolyte compared to the pure MSA
669 media and the highest energy efficiency is obtained at a current density of 25
670 mA cm^{-2} .

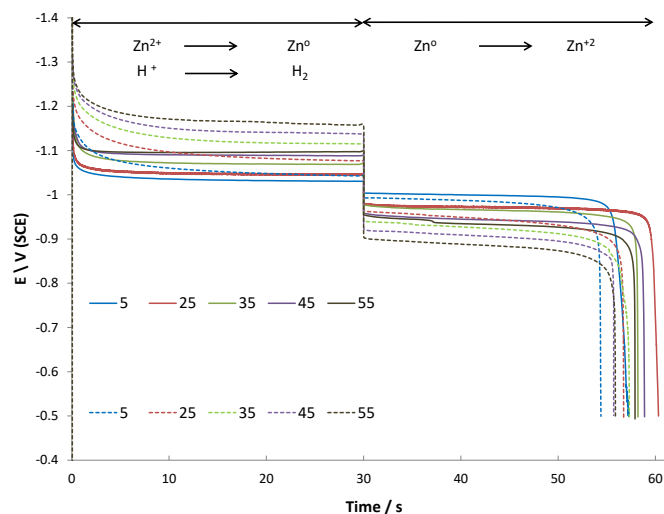


Figure 13: Variation of electrode potential with time during galvanostatic cathodic and anodic polarization of glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) at different applied current densities. Current densities are in mA cm^{-2} .

671 3.6. Deposit morphology

672 Figure 14 shows the micrographs of zinc deposited from solutions contain-
 673 ing $0.5 \text{ mol dm}^{-3} \text{ ZnMSA}/0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ compared to those obtained
 674 in the MSA-only electrolyte ($0.7 \text{ mol dm}^{-3} \text{ ZnMSA}$). The base electrolyte was
 675 $0.2 \text{ mol dm}^{-3} \text{ MSA}$ for both solutions. During deposition, the parallel hydro-
 676 gen evolution reaction resulted in hydrogen bubbles covering many sites on the
 677 electrode surface. At some sites, these hydrogen bubbles could undercut and
 678 dislodge part of the zinc deposit. The poor surface adhesion of zinc onto glassy
 679 carbon electrode and the incomplete coverage of the GC electrode surface by
 680 zinc deposits have also been reported in a previous study on the comparison
 681 of different carbon materials for the negative side of the zinc-cerium redox flow
 682 batteries [45]. It should be noted that the use of carbon composite materials
 683 such as polyvinyl ester (PVE) and polyvinylidene difluoride (PVDF) largely
 684 solves these problems [45].

685 For both electrolytes, the deposited zinc is made up of hexagonal grains that

686 are randomly oriented on the electrode surface. This type of morphology for
 687 zinc deposits have also been reported in various previous studies [6,18,21]. By
 688 comparing the two images, it is clear that the addition of chloride has resul-
 689 ted in denser deposits with a more packed morphology. This is supported by
 690 our results in Table 5 which showed that regardless of the operating parame-
 691 ters, the anodic charge (which corresponds to the amount of deposited zinc) is
 692 significantly higher in mixed electrolytes than in the pure MSA media.

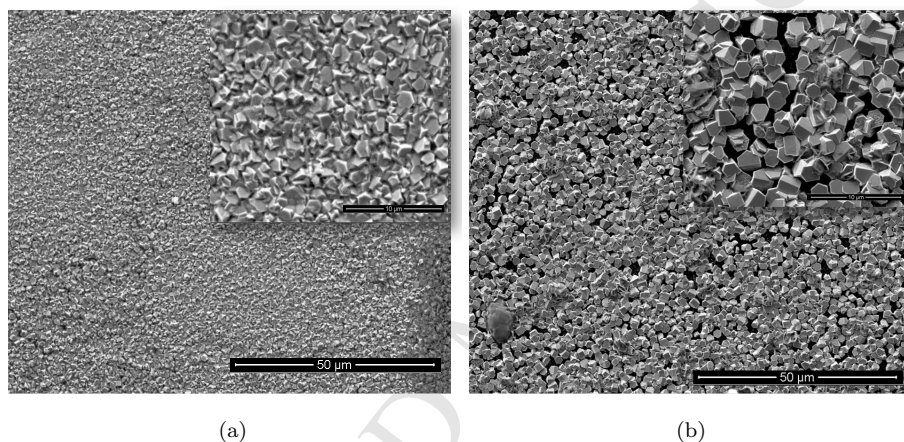


Figure 14: The SEM images of zinc deposited from (a) $0.5 \text{ mol dm}^{-3} \text{ ZnMSA}/0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ and (b) $0.7 \text{ mol dm}^{-3} \text{ ZnMSA}$ onto glassy carbon plate ($\sim 0.25 \text{ cm}^2$). The deposition was done galvanostatically under constant current of 50 mA cm^{-2} for 1 minute.

693 4. Conclusions

- 694 • Cyclic voltammetry and polarization experiments show that the intro-
 695 duction of moderate concentrations of chloride ions ($0.2 - 0.3 \text{ mol dm}^{-3}$)
 696 to MSA-based electrolytes leads to a significant increase in the rate and
 697 amount of Zn deposition, positive shift in the nucleation potential, re-
 698 duction in the nucleation overpotential and enhanced exchange current
 699 densities.
- 700 • The addition of sulfate ions into the MSA-based electrolyte leads to a

701 lower rate of Zn deposition, slightly higher nucleation overpotential and
702 similar charge efficiency to that attained in MSA-only electrolytes.

- 703 • The use of a mixed electrolyte has also been found to improve the transport
704 properties of Zn(II). The diffusion coefficient of Zn(II) is found to be $6.0 \times$
705 $10^{-6} \text{ cm}^2 \text{ s}^{-1}$ in $0.01 \text{ mol dm}^{-3} \text{ ZnMSA}/0.01 \text{ mol dm}^{-3} \text{ ZnCl}_2$ compared
706 to $4.6 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$ in $0.02 \text{ mol dm}^{-3} \text{ ZnMSA}$.
- 707 • Both potentiostatic and galvanostatic experiments conducted at 25, 35
708 and 45°C show that the rate, charge efficiency and voltage efficiency of
709 Zn deposition are higher in the mixed methanesulfonate/chloride solution
710 than in the MSA-only solution at each temperature.
- 711 • Although an increase in the base MSA concentration lowers the charge
712 efficiency for Zn deposition in both pure and mixed MSA electrolytes, the
713 use of a mixed methanesulfonate/chloride system leads to higher charge
714 and voltage efficiency than in pure MSA electrolyte.
- 715 • The micrograph of zinc deposited from a mixed methanesulfonate/chloride
716 solution resulted in more packed morphology compared to the deposits
717 from pure MSA electrolyte.

718 Since mixed methanesulfonate/chloride electrolytes have also been shown to
719 increase the reversibility and kinetics of the Ce(III)/Ce(IV) half-cell reaction
720 [11], it is also viable to use them as the common electrolytes in undivided zinc-
721 cerium RFBs. However, before any further work on an undivided RFB is done,
722 a thorough study on the effect of Ce(III) and Ce(IV) on the Zn/Zn(II) half-cell
723 reaction is necessary and is the subject of our ongoing research.

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Electrodeposition and Electrodeposition of Zinc in Mixed Methanesulfonate-Based Electrolytes

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Abstract

Zinc electrodeposition and electrodeposition in methanesulfonic acid (MSA) electrolytes mixed with chloride or sulfate are investigated in a 3-electrode cell for eventual use in divided and undivided zinc-cerium redox flow batteries (RFB). Cyclic voltammetry and linear polarization experiments show that the addition of chloride to methanesulfonate-based electrolytes shifts the nucleation potential in the positive direction, lowers the nucleation overpotential and enhances the kinetics of Zn deposition and subsequent dissolution relative to that achieved when sulfate is added or MSA is the only anion present. In addition, the diffusion coefficient of Zn(II) and the resulting limiting current density for Zn deposition have been found to be moderately higher in mixed methanesulfonate/chloride media than when chloride is absent. The effects of temperature, MSA concentration, Zn(II) concentration and current density on the Zn/Zn(II) system have also been investigated under potentiostatic and galvanostatic conditions. Although an increase in temperature and/or MSA concentration tends to lower the charge efficiency for Zn deposition in both mixed and MSA-only electrolytes due to the higher rate of hydrogen evolution, the amount of zinc deposited, charge and voltage efficiency always remain significantly higher in the mixed methanesulfonate/chloride media than the pure MSA media. Thus, the use of a mixed methanesulfonate/chloride media should enable both divided

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and undivided zinc-cerium RFBs to operate over a wider range of temperatures and MSA concentrations compared to the case with pure MSA electrolyte. The addition of sulfate to MSA-based electrolytes, however, does not improve the performance of the Zn/Zn(II) system relative to that possible in the MSA-only electrolytes.

Keywords: deposition, dissolution, mixed electrolyte, redox flow battery, zinc

1. Introduction

In the last few years, the interest in energy storage devices has intensified [1,2]. A reliable and cost-effective energy storage unit can dramatically enhance the integration of renewable energies such as solar and wind into the electrical grid and can smooth out the large inherent fluctuations in the availability of these sources. The energy produced from renewable sources under the proper conditions (time and climate) can be stored in a storage unit and discharged during periods of high demand. If successful, these storage devices will enable the electrical grid to be far less reliant on energy sources such as fossil fuels that are responsible for major environmental problems (climate change, acid rain, air pollution).

One of the most recent and promising technologies for energy storage are redox flow batteries (RFB). Since the active material in RFBs is stored externally from the cell in storage tanks, the energy and power of such batteries are independent and so they can be scaled up more easily than other types of storage devices [3]. Over the past decades, different RFB systems have been developed. Among these systems, zinc-based RFBs have gained a great deal of attention due to the availability and low price of zinc and the successful use of zinc electrodes in many other battery systems. More importantly, the zinc redox couple provides a large negative potential in aqueous media with a two-electron transfer reaction. Zinc-cerium RFBs are relatively new systems developed by Plurion Inc. [4]. This system offers the highest open-circuit voltage (2.4 V) among the other RFBs, which can lead to high energy densities when the elec-

24 trolyte contains high concentrations of the electroactive species. In this battery,
25 methanesulfonic acid (MSA) has been used as the supporting electrolyte for
26 both the negative Zn/Zn(II) and positive Ce(III)/Ce(IV) half-cells. Divided
27 two-compartment zinc-cerium RFB cells have been operated with 0.8 mol dm^{-3}
28 cerous methanesulfonate dissolved in 4 mol dm^{-3} MSA for the positive half-cell
29 and 1.5 mol dm^{-3} zinc methanesulfonate in 1 mol dm^{-3} MSA for the negative
30 half-cell [5]. Lower MSA concentrations are used in the negative half-cell since
31 higher concentrations lead to lower zinc deposition/dissolution efficiencies due
32 to competition from the hydrogen evolution reaction [6]. This battery has been
33 operated at $40\text{-}60^\circ\text{C}$ [7] due to the higher reversibility and improved kinetics of
34 the Ce(III)/Ce(IV) redox couple at higher temperatures [7], [8].

35 Despite these advantages, the zinc-cerium system faces a number of obstacles
36 that must be overcome if RFBs based on this chemistry are to become commer-
37 cially feasible. This has led to considerable research activity on this system in
38 recent years. Despite its favourable thermodynamics, the Ce(III)/Ce(IV) redox
39 reaction has sluggish kinetics [7]. The solubility of Ce(III) rises as the MSA
40 concentration is reduced, whereas the solubility of Ce(IV) is affected in the op-
41 posite way [9]. Thus, a compromise must be made to maintain high solubility
42 of both cerium species in the electrolyte. In order to improve the reversibility
43 and kinetics of the Ce(III)/Ce(IV) redox couple and solubility of both cerium
44 species, the use of a mixed-electrolyte media has been investigated as a potential
45 remedy [10,11]. The addition of moderate concentrations ($0.5 - 1 \text{ mol dm}^{-3}$) of
46 hydrochloric acid to the base MSA electrolyte has been shown to significantly
47 improve the reversibility and kinetics of the Ce(III)/Ce(IV) redox reaction [11].
48 Moreover, the diffusion coefficient of Ce(III) was also found to be enhanced
49 in these mixed electrolytes [11]. Although the presence of sulfate rather than
50 chloride in mixed methanesulfonate media also has a positive influence on the
51 Ce(III)/Ce(IV) reaction, its effect does not appear to be as strong [11]. One
52 beneficial effect is an increase in the solubility of Ce(IV) to 1.0 mol dm^{-3} in 2
53 mol dm^{-3} methanesulfonate / 0.5 mol dm^{-3} sulfate solution [10], while it is less
54 than 0.5 mol dm^{-3} in 2.5 mol dm^{-3} pure MSA electrolyte [9]. The introduction

55 of a mixed acid media has also been used in all-vanadium redox flow batteries
56 and also found to have positive effects [12,13]. A mixed chloride/sulfate electro-
57 lyte enhanced the operating temperature range and stability of vanadium species
58 which was attributed to the formation of stable and soluble vanadium-chloride
59 intermediate complexes [14].

60 Leung et al. have investigated the use of a membrane-less single compart-
61 ment zinc-cerium RFB [15]. Elimination of the expensive ion-exchange mem-
62 brane from RFBs is a very attractive option since it would significantly reduce
63 the cost of materials, simplify the design of the battery and reduce the ohmic
64 resistance across the cell. Moreover, the proposed undivided zinc/cerium RFB
65 is operated at room temperature [15], which is more desirable than the 50°C
66 considered for a divided zinc/cerium RFB [5]. As mentioned before, a high
67 MSA concentration is required for a high solubility of Ce(IV) [9], while the
68 efficiency of zinc deposition/dissolution reaction decreases at high MSA con-
69 centrations due to excessive hydrogen evolution [6]. Thus, in a membrane-less
70 battery where a single electrolyte is used, a compromise must be made between
71 a high Ce(IV) solubility and high efficiency of the Zn/Zn(II) redox reaction.
72 Consequently, membrane-less zinc-cerium RFBs have been operated at lower
73 acid concentrations ($\sim 0.2 \text{ mol dm}^{-3} - 0.5 \text{ mol dm}^{-3}$) and lower Ce concen-
74 trations ($0.2 \text{ mol dm}^{-3} - 0.4 \text{ mol dm}^{-3} \text{ Ce(III)}$) [15,16]. The most successful
75 undivided battery to date has reportedly achieved a current efficiency of 90%
76 and an energy efficiency of 75% at 20 mA cm^{-2} [15].

77 As mentioned previously, mixed-acid media, particularly MSA-chloride elec-
78 trolyte, have been shown to significantly enhance the reversibility and kinetics
79 of the Ce(III)/Ce(IV) half-cell reaction [11]. Hence, we expect that it would be
80 beneficial to use such mixed-acid media in a membrane-less zinc-cerium RFB
81 as well. Since both electrodes and half-cells are exposed to the same electrolyte
82 in a membrane-less RFB, it is essential to first investigate the influence of such
83 mixed electrolytes on the zinc deposition and dissolution reactions that occur at
84 the negative electrode during the charge and discharge of a zinc-cerium RFB.

85 The Zn/Zn(II) half-cell reaction has been studied in methanesulfonic [6,17],

86 sulfuric [18,19,20,21] and chloride [21,22,23] baths. However, to the best of our
87 knowledge, no study on this system in a mixed electrolyte has been reported.
88 The standard rate constant reported in pure chloride solutions is 8.78×10^{-3}
89 cm s^{-1} [24], which is about an order of magnitude higher than the value of $0.16 \times$
90 $10^{-3} \text{ cm s}^{-1}$ obtained in MSA-only electrolytes [25]. This reflects the beneficial
91 role of chlorides in enhancing the kinetics of the zinc redox reaction. Based
92 on the well-known behavior of metal deposition systems in general, we expect
93 that the addition of chloride ions to the base MSA electrolyte will be beneficial
94 to zinc deposition. It has been reported that the presence of chloride in zinc
95 electro-winning baths leads to lower polarization resistance and higher charge
96 efficiency of zinc deposition [26]. Additionally, cyclic voltammetry experiments
97 have shown that the overpotential is reduced and the cathodic peak potential is
98 shifted in the positive direction when zinc deposition is carried out in chloride-
99 only baths rather than sulfate-only electrolytes [21]. Chloride ions have also
100 improved the deposition performance of other metals and alloys such as nickel
101 [27], copper [28], chromium [29], indium [30] and Co-Ni alloys [31]. Thus, it is
102 reasonable to investigate the use of chloride ions to facilitate the zinc deposition
103 process.

104 In terms of the effect of electrolyte composition on zinc electro-dissolution, a
105 thermometric study has shown that both chloride and sulfate tend to promote
106 the oxidation of zinc in acidic media and should be considered as corrosive
107 anions although it was not possible to easily differentiate between their relative
108 strengths as corrosion promoters [32]. Although the effect of chloride on zinc
109 dissolution in highly acidic methanesulfonate-based electrolytes has not been
110 reported to date, halogens including chloride have been shown to increase the
111 rate of the Zn(II)/Zn(Hg) reduction and oxidation reaction when they are added
112 to a NaClO_4 base electrolyte [33], [34].

113 In this experimental study, we use a 3-electrode system to determine the
114 electrolyte composition and operating conditions that optimize the kinetics of
115 zinc electrodeposition and electro-dissolution in mixed-electrolyte media with
116 particular emphasis on methanesulfonate/chloride solutions. Carbon electrodes

117 have been commonly used in RFB systems due to their chemically inert nature.
118 In some applications, the carbon electrode must be coated to avoid corrosion by
119 corrosive ions (i.e. cerium in the case of an undivided zinc cerium RFB). More-
120 over, the negative electrode can be modified to inhibit undesired side reactions.
121 For example, indium-modified graphite electrodes can be used on the negative
122 side of the zinc-cerium RFBs to reduce hydrogen evolution [35]. In this work,
123 we use a glassy carbon disk electrode as the working electrode. Since the ulti-
124 mate aim is to determine the optimum operating conditions for a zinc-cerium
125 RFB, we apply compositions that are typically used for this application. The
126 undivided zinc-cerium RFBs are operated at lower acid concentrations (~ 0.2
127 mol dm^{-3} – 0.5 mol dm^{-3} MSA base electrolyte) [15,16], while the negative half-
128 cell of a divided zinc-cerium RFB typically contains a higher acid concentration
129 of $\sim 1 \text{ mol dm}^{-3}$ MSA. Thus, in order to address both possible situations, we
130 investigate Zn electrodeposition/electrodissolution in two sets of solutions con-
131 taining either 0.2 mol dm^{-3} or 1 mol dm^{-3} MSA base electrolyte. In particular,
132 the effects of temperature, acid concentration and Zn(II) concentration on the
133 behavior of the Zn/Zn(II) system in mixed-electrolyte media are determined.

134 2. Experimental

135 For these experiments, a custom-made three-electrode water-jacketed glass
136 cell (Adams & Chittenden Scientific Glass) was employed. The capacity of the
137 cell is ~ 200 ml and the outer cell has the dimensions of 110 mm diameter \times
138 55 mm height. This cell was connected to a circulating bath (Neslab RTE-8) to
139 control the electrolyte temperature throughout the experiments. All electroche-
140 mical experiments were carried out using an EPP-400 potentiostat (Princeton
141 Applied Research). The reference electrode was a saturated glass body calomel
142 electrode (Fisher Scientific) and the counter electrode was a graphite rod
143 (6.15 mm diameter \times 50 mm long). All electrode potentials reported herein
144 correspond to the SCE scale. The working electrode was a glassy carbon (GC)
145 disk of 3 mm diameter (area $\sim 0.071 \text{ cm}^2$). The GC electrode tip has a PTFE

146 holder that was fitted to the EDI101 rotator and CTV speed control unit (Ra-
147 diometer Analytical) for the rotating disk electrode (RDE) experiments. The
148 GC electrode was polished manually with 0.05 μm alumina powder (Buehler)
149 on a MicroCloth polishing pad (Buehler) for several minutes to a mirror fi-
150 nish prior to each experiment. The electrode was then rinsed thoroughly with
151 ultra-pure water (resistivity $\sim 18 \text{ M}\Omega \text{ cm}$). It has been shown that the ferricya-
152 nide/ferrocyanide redox reaction is sensitive to the cleanliness and preparation
153 method of GC electrodes [36]. Thus, the cleanliness of the GC electrode was
154 assessed by carrying out a cyclic voltammetry scan first from 0.6 to 0 V *vs* SCE
155 and then reversing back to 0.6 V at a scan rate of 100 mV s^{-1} in a solution
156 containing 1 mmol dm^{-3} ferricyanide and 1 mol dm^{-3} KCl and measuring the
157 separation between the cathodic and anodic potential peaks for the ferricya-
158 nide/ferrocyanide redox couple. Ideally the separation should be close to 60
159 mV, as expected for a 1-electron reaction. We measured the peak separation
160 using our clean GC electrode to be 69 mV, which is close to the reported va-
161 lue. After each test with ferricyanide, the electrode surface was again rinsed
162 thoroughly with water.

163 All solutions used for the zinc deposition/dissolution experiments were pre-
164 pared with analytical grade reagents and ultra-pure water (resistivity ~ 18
165 $\text{M}\Omega \text{ cm}$). To prevent possible interference from the oxygen reduction reaction,
166 the solutions were purged with nitrogen gas prior to each deposition experiment
167 for 10 minutes and the subsequent experiments were conducted under a blan-
168 ket of nitrogen gas. The zinc(II) methanesulfonate solutions were prepared by
169 dissolving the appropriate amounts of high purity zinc oxide (Zochem Inc.) in
170 70% methanesulfonic acid (Alfa Aesar), while sodium methanesulfonate solu-
171 tions were prepared by dissolving sodium carbonate decahydrate (Alfa Aesar)
172 in 70% methanesulfonic acid. The resulting solutions were colorless with no
173 sign of any precipitate forming. Anhydrous zinc chloride (99% purity; Fisher
174 Scientific) and zinc sulfate heptahydrate (98% purity; Alfa Aesar) were added
175 to these solutions in order to introduce the chloride and sulfate ions into the
176 mixed-electrolyte media. In order to compare the mixed-electrolyte media with

177 pure chloride and sulfate baths, solutions were also made with hydrochloric acid
178 (Sigma Aldrich) and sulfuric acid (Sigma Aldrich) instead of methanesulfonic
179 acid. Solutions that contain MSA, HCl and H₂SO₄ have a pH close to zero. In
180 order to increase the pH of the solutions to higher values (pH 4) for the RDE
181 experiments, 0.5 mol dm⁻³ sodium methanesulfonate, sodium chloride (EMD
182 Millipore) and sodium sulfate (EMD Millipore) were added to the sulfonic-,
183 chloride- and sulfate-based solutions, respectively, followed by the appropriate
184 amounts of MSA, HCl and H₂SO₄, respectively. The kinematic viscosity of the
185 solutions was measured using a Cannon-Fenske viscometer tube. The pH of the
186 solutions was measured with an Orion (420A) pH meter.

187 The electrochemical techniques conducted included cyclic voltammetry, li-
188 near polarization and galvanostatic deposition/dissolution under unstirred con-
189 ditions and linear sweep voltammetry using a rotating disk electrode. Zinc depo-
190 sition onto the GC electrode was carried out galvanostatically for 30 seconds at
191 a constant current density of 25 mA cm⁻², followed by zinc dissolution with the
192 same current density. To prevent excessive oxidation of the electrode surface,
193 zinc dissolution was halted when the potential shifted to values more positive
194 than -0.5 versus SCE. For the morphology study, deposition onto a glassy car-
195 bon plate (Alfa Aesar) was carried out. The plate was taped with an insulating
196 polyester tape (Cole-Parmer) to ensure that the area of the working electrode
197 exposed to the solution was 0.5 × 0.5 cm². In this case, zinc deposition was
198 done galvanostatically at a current density of 50 mA cm⁻² for 1 minute. The
199 images of the deposits were taken with a scanning electron microscope model
200 Zeiss FESEM 1530.

201 **3. Results and Discussion**

202 Table 1 shows the compositions of the different electrolytes investigated in
203 this study. As can be seen, MSA is the base acid in most of the samples. MSA
204 is less corrosive than hydrochloric acid and sulfuric acid, but has comparable
205 conductivity [37]. Moreover, only moderately high concentrations of chloride

206 are suitable for the electrolyte to be used in a membrane-less zinc-cerium RFB
 207 due to the possibility of chlorine gas forming in the presence of Ce(IV). Also, it
 208 has been reported that the solubility of Ce(III) in sulfate baths is considerably
 209 lower than in MSA media [9]. With these considerations, MSA is the better
 210 choice as the base electrolyte.

Table 1: Electrolyte compositions investigated in this study

Low acid concentration			
Base electrolyte (mol dm ⁻³)	ZnMSA (mol dm ⁻³)	ZnCl ₂ (mol dm ⁻³)	ZnSO ₄ (mol dm ⁻³)
0.2 MSA	0.7	0	0
0.2 MSA	0.5	0.2	0
0.2 MSA	0.5	0	0.2
0.2 MSA	0.3	0.4	0
0.2 MSA	0.3	0	0.4
0.2 HCl*	0	0.7	0
0.2 H ₂ SO ₄ *	0	0	0.7
High acid concentration			
1.0 MSA	1.5	0	-
1.0 MSA	1.3	0.2	-
1.0 MSA	1.2	0.3	-
1.0 HCl*	0	1.5	-

* For comparison

211 Since undivided zinc-cerium RFBs are usually operated at lower acid con-
 212 centrations [15,16], a 0.2 mol dm⁻³ MSA base electrolyte containing a total of
 213 0.7 mol dm⁻³ Zn(II) is used for one series of voltammetry experiments (Table
 214 1). The total Zn(II) concentration is kept fixed in order to fairly compare the
 215 results obtained in the various solutions. For this series of experiments, soluti-
 216 ons with mixed methanesulfonate/sulfate have also been prepared since it has
 217 been reported that the solubility of Ce(IV) increases in the mixed methanesulfo-
 218 nate/sulfate system [10] which would be beneficial for an undivided zinc-cerium
 219 RFB. On the other hand, divided zinc-cerium RFBs operate at much higher

220 Zn(II) concentrations (1.5 mol dm^{-3} ZnMSA in 1 mol dm^{-3} MSA [5]). Thus, 1
221 mol dm^{-3} MSA base electrolytes containing a total of 1.5 mol dm^{-3} Zn(II) are
222 used for another series of voltammetry experiments (Table 1).

223 3.1. Effect of mixed methanesulfonate/chloride electrolyte

224 Figure 1 shows the cyclic voltammograms obtained in the different mixed
225 methanesulfonate/chloride electrolytes with a total of 0.7 mol dm^{-3} Zn(II) in
226 0.2 mol dm^{-3} MSA (Table 1) at 25°C on a static glassy carbon electrode. The
227 potential is swept first from -0.5 to -1.3 V vs SCE and then reversed back to -0.5
228 V at a scan rate of 20 mV s^{-1} . A nucleation loop appears during the cathodic
229 scan obtained in each solution and is typical of that observed during metal
230 electrodeposition. In each case, an oxidation peak during the reverse scan arises
231 due to the anodic stripping of Zn(II) into the solution from the metal coating
232 deposited during the previous cathodic portion of the scan.

233 The voltammograms clearly show that the addition of chloride ions to the
234 electrolyte significantly increases the cathodic and anodic current densities at
235 any particular potential during the scans and decreases the nucleation overpo-
236 tential (NOP). The NOP is the difference between the nucleation potential E_{nu}
237 (point A) at which cathodic current is first observed during the scan and the
238 crossover potential E_{co} (point B) at which the current switches from cathodic
239 to anodic during the reverse scan and represents the degree of polarization of
240 the cathode [38]. As shown in Table 2, the reduction in the NOP obtained
241 in the mixed methanesulfonate/chloride electrolytes containing a total of 0.7
242 mol dm^{-3} Zn(II) relative to that in the MSA-only solution reaches as high as
243 50 mV . The amount of zinc deposited during the cathodic portion of each scan
244 can be determined by measurement of the anodic charge (Q_{an}) during the re-
245 verse scan. Analysis of the CVs in Figure 1 shows that the amount of zinc
246 deposited has increased by 57% and 129% when 0.2 and 0.4 mol dm^{-3} chloride
247 ion, respectively, replace MSA in the electrolyte (Table 2). Note that the total
248 Zn(II) concentration is kept fixed at 0.7 mol dm^{-3} in these solutions so that
249 these differences can be attributed to the amount of chloride present.

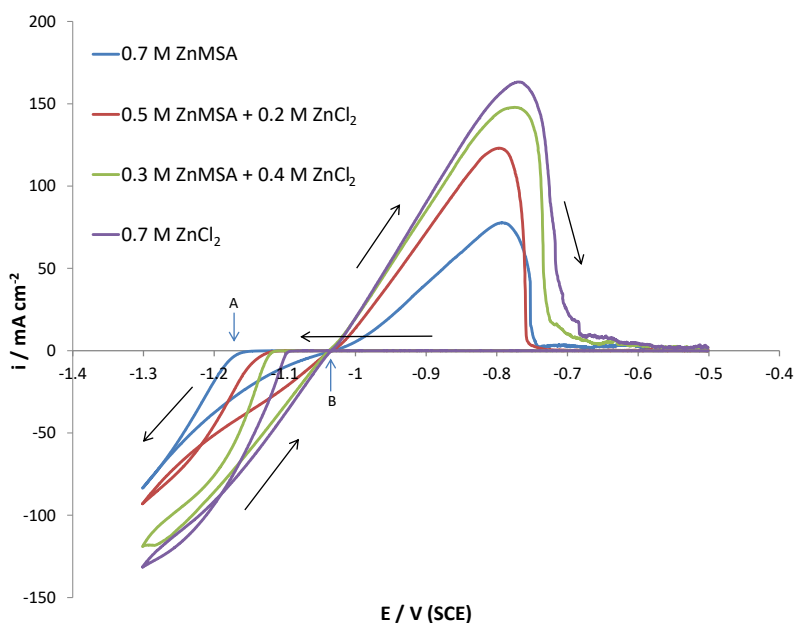


Figure 1: Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) in different mixed methanesulfonate/chloride media with 0.2 mol dm^{-3} MSA base electrolyte at 25°C and a scan rate of 20 mV s^{-1} .

250 A similar trend is observed in the cyclic voltammograms in Figure 2 obtained
 251 in the different mixed methanesulfonate/chloride electrolytes listed in Table
 252 1 which contain a total of 1.5 mol dm^{-3} Zn(II) in 1 mol dm^{-3} MSA (typical
 253 composition of the negative half-cell in divided RFBs). As shown in Table 2,
 254 the NOP decreases by 90 mV when 0.3 mol dm^{-3} chloride ion substitutes for
 255 MSA in the electrolyte. Furthermore, Q_{an} increases by 113% relative to the
 256 value obtained in the 1.5 mol dm^{-3} ZnMSA solution when MSA is replaced
 257 by 0.2 mol dm^{-3} chloride and by 179% when it is replaced by 0.3 mol dm^{-3}
 258 chloride.

259 Due to the highly acidic environment of the studied electrolytes, hydrogen
 260 evolution (HER) also accompanies zinc deposition during cathodic polarization.
 261 In order to determine if the higher cathodic current density obtained in the
 262 mixed methanesulfonate/chloride media is due to zinc deposition or hydrogen

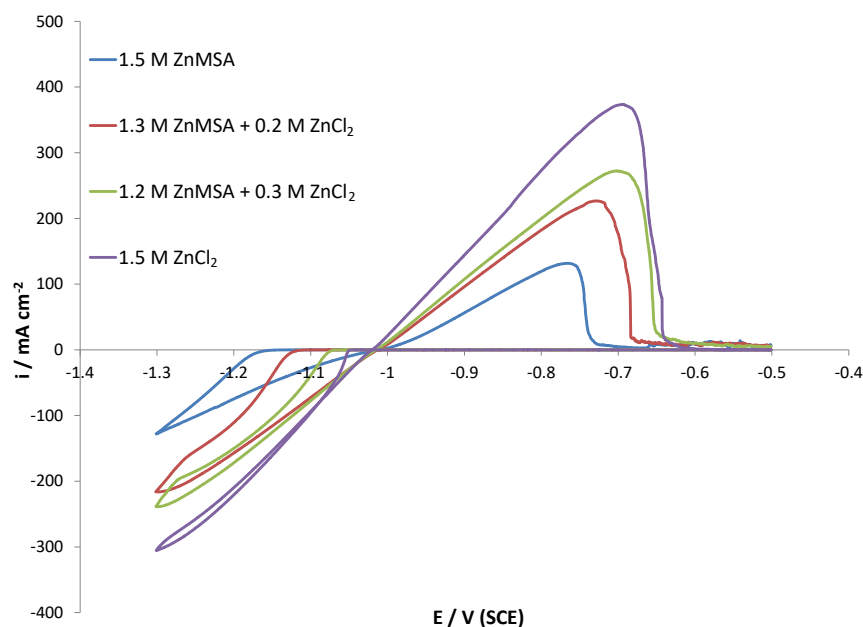


Figure 2: Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) in different mixed methanesulfonate/chloride media with 1.0 mol dm^{-3} MSA base electrolyte at 25°C and a scan rate of 20 mV s^{-1} .

263 evolution, the charge efficiency (CE) over each of the voltammograms has been
 264 determined and included in Table 2. The charge efficiency is calculated as the
 265 ratio of the charge passed during the anodic portion of the scan to that obtained
 266 during the cathodic portion. Table 2 shows that higher charge efficiency is
 267 achieved in the mixed-electrolyte media than in the MSA-only electrolyte. Thus,
 268 the mixed methanesulfonate/chloride electrolyte does not appear to promote the
 269 HER and the higher current densities observed in the presence of chloride can
 270 be attributed to an increase in the zinc deposition/dissolution rate.

271 Although a higher concentration of chloride ions in the mixed-electrolyte
 272 media improves the zinc half-cell reaction kinetics, it would be preferable to
 273 maintain the Cl^- concentration at lower levels in a membrane-less zinc-cerium
 274 RFB due to the concern that it could be oxidized by Ce(IV) also present in
 275 the electrolyte. Thus, based on the results of this section, a composition of

Table 2: Effect of electrolyte composition on E_{nu} , NOP, Q_{an} and CE of zinc deposition in mixed electrolyte solutions compared to pure methanesulfonate, chloride and sulfate solutions.

0.2 mol dm ⁻³ MSA base electrolyte				
Composition (mol dm ⁻³)	E_{nu} (V)	-NOP (mV)	Q_{an} (mA s)	CE (%)
0.7 ZnMSA	-1.15	120	42.9	85
0.5 ZnMSA+ 0.2 ZnCl ₂	-1.11	80	67.4	93
0.3 ZnMSA + 0.4 ZnCl ₂	-1.11	70	98.4	89
0.7 ZnCl ₂	-1.09	60	114.2	88
1.0 mol dm ⁻³ MSA base electrolyte				
1.5 ZnMSA	-1.15	140	73.4	83
1.3 ZnMSA+ 0.2 ZnCl ₂	-1.11	100	156.1	94
1.2 ZnMSA + 0.3 ZnCl ₂	-1.07	50	204.8	90
1.5 ZnCl ₂	-1.05	30	277.7	87

276 0.5 mol dm⁻³ ZnMSA/0.2 mol dm⁻³ ZnCl₂ in 0.2 mol dm⁻³ MSA is chosen for
 277 subsequent analysis as an electrolyte in an undivided RFB (see section 3.4).
 278 For a divided zinc-cerium RFB, higher chloride concentrations can be used with
 279 the MSA base electrolyte. Thus, for this application, we will focus on the
 280 composition of 1.2 mol dm⁻³ ZnMSA/0.3 mol dm⁻³ ZnCl₂ in 1 mol dm⁻³ MSA.
 281 Although not included here, experiments have also been conducted in solutions
 282 containing more ZnCl₂ (i.e., 1.0 mol dm⁻³ ZnMSA/0.5 mol dm⁻³ ZnCl₂ in 1
 283 mol dm⁻³ MSA), but little further change in the electrode response from that
 284 obtained in 1.2 mol dm⁻³ ZnMSA/0.3 mol dm⁻³ ZnCl₂ in 1 mol dm⁻³ MSA
 285 was observed. Thus, no further experiments in electrolytes containing more
 286 than 0.3 mol dm⁻³ ZnCl₂ have been conducted.

287 3.2. Effect of mixed methanesulfonate/sulfate electrolyte

288 Figure 3 shows cyclic voltammograms of the Zn/Zn(II) system in different
 289 mixed methanesulfonate/sulfate electrolytes and the corresponding pure elec-
 290 trolytes containing a total dissolved Zn(II) concentration of 0.7 mol dm⁻³ in

291 0.2 mol dm⁻³ MSA (Table 1). As Table 2 shows, the presence of sulfate ions
 292 has a different effect from that of chloride by leading to a slight increase in
 293 E_{nu} (~ 20 mV), reflecting of a larger overpotential and more difficult onset of
 294 zinc electrodeposition in mixed methanesulfonate/sulfate electrolyte compared
 295 to the pure ZnMSA electrolyte. Although the charge efficiencies are compa-
 296 rable in both pure and mixed electrolytes, the current density throughout the
 297 cathodic portion of the scan and the anodic charge reflecting the amount of zinc
 298 deposited are lower in the sulfate-containing solutions. Thus, although a mixed
 299 methanesulfonate/sulfate electrolyte would have some benefits in an undivided
 300 zinc/cerium RFB since it enhances the Ce(IV) solubility [10], our results show
 301 that the kinetics of the Zn/Zn(II) redox reaction will suffer.

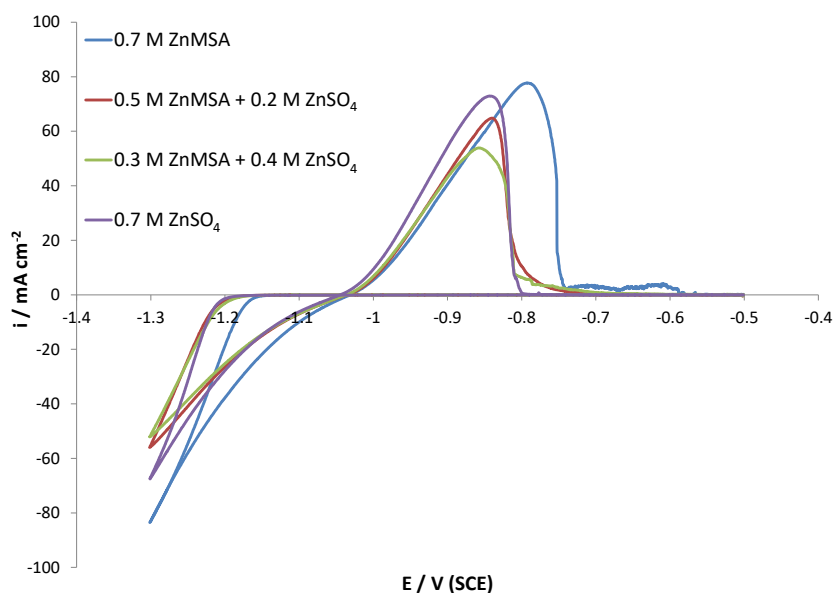


Figure 3: Cyclic voltammograms on a glassy carbon electrode (~ 0.071 cm²) in different mixed methanesulfonate/sulfate media with 0.2 mol dm⁻³ MSA base electrolyte at 25°C and a scan rate of 20 mV s⁻¹.

302 The CVs in these previous two sections clearly show that the addition of
 303 chloride ions to the MSA base electrolyte leads to larger cathodic and anodic

304 current densities and more zinc deposition compared to that obtained in the
305 pure MSA and sulfate-containing electrolytes. Also, the effect of the anions
306 on the overpotential for zinc deposition on glassy carbon electrode increases in
307 the following order: $\text{Cl}^- < \text{CH}_3\text{SO}_3^- < \text{SO}_4^-$. As previously mentioned, chloride
308 ions have been shown to enhance the electrodeposition of other metals as well.
309 One proposed mechanism for this effect is the bridging effect of chloride ions
310 [30,39]. In this mechanism, the chloride ions adsorb on the electrode substrate
311 and facilitate the electron transfer between the metal cations and the electrode
312 by forming bridges between them [30].

313 Another important factor is the strength of the interaction between Zn(II)
314 and the various ligands present which must be overcome in order to discharge
315 and deposit the metal. Consequently, the more stable a zinc ion-pair or complex
316 is, the slower should be the rate of zinc nucleation and deposition. One measure
317 of the strength of such an interaction is the magnitude of the stability constant
318 for its formation. The stability constant for the formation of the ZnCl^+ complex
319 at zero ionic strength is $10^{0.96}$ [40]. On the other hand, the stability constant
320 for the formation of ZnSO_4 complex at zero ionic strength is $10^{2.38}$ [40]. Based
321 on this criterion, it should be easier to discharge Zn(II) and deposit metal in
322 the former than the latter electrolyte. This can explain the lower overpoten-
323 tial for Zn(II) reduction in a mixed methanesulfonate/chloride bath compared
324 to a mixed methanesulfonate/sulfate electrolyte. No data were found in the
325 literature for the stability constant of zinc methanesulfonate complexes. How-
326 ever, it has been reported that methanesulfonate ions are stronger complexing
327 agents than chloride for other metals such as lead and cadmium [41]. Additio-
328 nally, a previous study on nickel deposition has shown that the overpotential for
329 Ni(II) reduction increases in the sequence $\text{ClO}_4^- < \text{CH}_3\text{SO}_3^- < \text{SO}_4^-$, which leads
330 to the expectation that nickel-methanesulfonate complexes are less thermodyn-
331 amically favored than nickel-sulfate complexes and more than those containing
332 chloride [42]. In this study, we have found a similar trend in the overpotential for
333 Zn(II) reduction and thus propose that the stability of zinc-methanesulfonate
334 complexes is also higher than that of zinc-chloride complexes, leading to the

335 mixed methanesulfonate/chloride bath being the most favorable electrolyte for
 336 deposition.

337 *3.3. Determination of exchange current density*

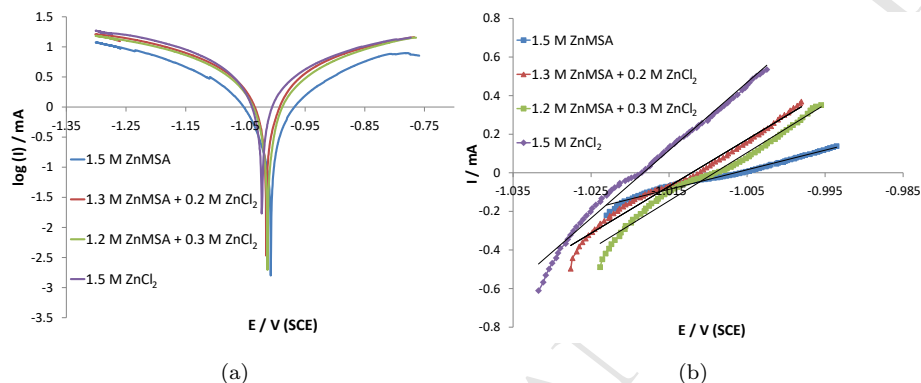


Figure 4: (a) Semi-log plot of current versus potential on a glassy carbon electrode (~ 0.071 cm^2) immersed in different mixed methanesulfonate/chloride media obtained at a scan rate of 2 mV s^{-1} . (b) Linear polarization measurements for zinc on a glassy carbon electrode obtained at a scan rate of 0.167 mV s^{-1} .

338 Our results in Table 2 suggest that the addition of chloride enhances the
 339 kinetics of the zinc redox reaction. Thus, we have conducted polarization ex-
 340 periments to find the change in the values of exchange current densities upon
 341 addition of chloride to the solution. Figure 4a is obtained by scanning the po-
 342 tential at a sweep rate of 2 mV s^{-1} up to 0.250 V in both directions from the
 343 open circuit potential for each electrolyte shown in Table 3. The Butler-Volmer
 344 equation (Eqn (1)) has been fitted to the experimental data to obtain the ex-
 345 change current density (i_0), β_a and β_c . A non-linear least-square method that
 346 makes use of the trust region reflective algorithm (TRF) has been used to do
 347 this fitting.

$$i = i_0 \left(\exp\left(\frac{2.3(E - E_{ocp})}{\beta_a}\right) - \exp\left(-\frac{2.3(E - E_{ocp})}{\beta_c}\right) \right) \quad (1)$$

348 As Table 3 shows, the exchange current density increases from 11.3×10^{-3}
 349 A cm^{-2} to $21.7 \times 10^{-3} \text{ A cm}^{-2}$ upon addition of $0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ and rises to
 350 $24.0 \times 10^{-3} \text{ A cm}^{-2}$ when $0.3 \text{ mol dm}^{-3} \text{ ZnCl}_2$ is added. The highest exchange
 351 current density was found for the pure ZnCl_2 solution. These values are in the
 352 same range ($10^{-3} \text{ A cm}^{-2}$) as the reported values for zinc redox reaction in pure
 353 chloride and MSA electrolytes [43,44]. It should be noted that as Table 3 shows,
 354 the β_c and β_a extracted from Figure 4a are all larger than the expected value
 355 for a two-electron transfer ($60 \text{ mV decade}^{-1}$). However, they are in agreement
 356 with the values reported in previous studies on zinc deposition and dissolution
 357 reaction in pure MSA solutions [45].

358 For the linear polarization technique, a potential sweep rate of 0.117 mV s^{-1}
 359 was used and the potentials were limited to 0.010 V from the open circuit
 360 potential. In this range of overpotential, current changes linearly with voltage
 361 (Figure 4b). Similar to the results found from fitting the Butler-Volmer equation
 362 to the experimental data, the exchange current densities increase as the chloride
 363 concentration is raised. The difference between the values obtained by these
 364 two methods has also been reported in a previous study on zinc redox reaction
 365 in pure MSA electrolyte [45] and is attributed to the occurrence of hydrogen
 366 evolution reaction particularly at higher overpotentials.

Table 3: Open circuit potential (E_{ocp}), $-\beta_c$ and β_a along with the exchange current density (i_0) calculated from fitting the Butler-Volmer equation to experimental data and use of the linear polarization method.

Compositon (mol dm^{-3})	Fitting of Butler-Volmer Equation				Linear polarization
	E_{ocp} (V)	$-\beta_c$ (mV decade^{-1})	β_a (mV decade^{-1})	i_0 mA cm^{-2}	i_0 mA cm^{-2}
1.5 ZnMSA	-1.008	177	170	11.3	5.4
1.3 ZnMSA + 0.2 ZnCl_2	-1.011	170	170	21.7	12.7
1.2 ZnMSA + 0.3 ZnCl_2	-1.014	200	200	24.0	15.2
1.5 ZnCl_2	-1.023	181	200	27.0	21.9

367 *3.4. Determination of diffusion coefficients for Zn(II)*

368 In order to study the possible effect of chloride and sulfate ions on the
369 transport properties of Zn(II), we conducted a series of linear sweep voltammetry
370 experiments on a rotating GC electrode in various Zn(II)-containing solutions
371 over the potential range where zinc deposition occurs. As mentioned previously,
372 zinc deposition is accompanied by HER in all the electrolytes considered so far in
373 this study due to their acidic conditions. This greatly complicates the accurate
374 determination of the diffusion coefficient of Zn(II) using the Levich equation
375 since the limiting current plateaus for its reduction do not clearly appear in the
376 linear sweep voltammograms obtained in these solutions. Consequently, we have
377 chosen to measure the Zn(II) diffusion coefficients in electrolytes that contain
378 lower Zn(II) concentrations and are less acidic to ensure that it is possible for
379 the measured current to be controlled by diffusion of Zn(II) alone. Table 4
380 shows the composition of the electrolytes used for estimation of the diffusion
381 coefficients. The pure MSA and mixed electrolyte solutions are adjusted to
382 pH 4 by adding 0.5 mol dm^{-3} NaMSA and the appropriate amount of MSA.
383 Solutions with pure chloride and sulfate ions have also been characterized for
384 comparison. 0.5 mol dm^{-3} NaCl or Na_2SO_4 are added to these solutions and
385 the pH is adjusted to 4 using the appropriate amount of HCl or H_2SO_4 .

386 Figure 5a shows the cyclic voltammograms obtained in the different mixed
387 methanesulfonate/chloride electrolytes containing a total of 0.02 mol dm^{-3} Zn(II)
388 (Table 4) at 25°C on a static glassy carbon electrode. In these experiments, the
389 potential is swept first from -0.8 to -1.4 V vs SCE and then reversed back to
390 -0.8 V at a scan rate of 20 mV s^{-1} . Similar to that observed previously in the
391 more concentrated solutions, the addition of chloride shifts the E_{nu} to more
392 positive values and increases the current density and amount of zinc deposited.
393 As reported previously [6], the limiting current density i_L is an important factor
394 in the charge/discharge of RFBs. Operation at current densities higher than
395 i_L leads to excessive hydrogen evolution and hence a lower charge efficiency
396 when the battery is being re-charged. Figure 5b shows the electrode responses
397 obtained at 1600 rpm for the same compositions shown in Figure 5a. As can

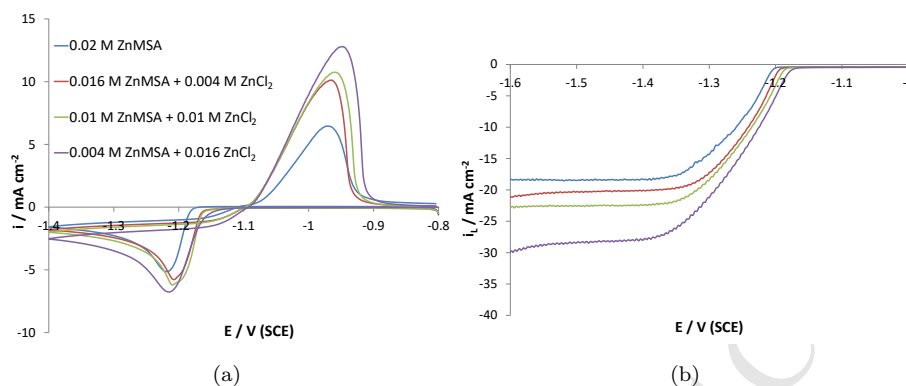


Figure 5: (a) Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) immersed in different mixed methanesulfonate/chloride media at 25°C obtained at a scan rate of 20 mV s^{-1} . (b) Comparison of linear sweep voltammograms for RDE rotating at 1600 rpm for the same compositions shown in Figure 5a. Scan rate = 20 mV s^{-1} .

398 be seen, these plots show that the limiting current density for Zn(II) reduction
 399 is increased significantly by the presence of chloride (e.g., an increase from \sim
 400 -18 mA cm^{-2} to $\sim -29 \text{ mA cm}^{-2}$ as the ZnCl_2 concentration is raised from 0
 401 to $0.016 \text{ mol dm}^{-3}$) despite the fact that the total amount of Zn(II) in solution
 402 remains unchanged. A similar trend is observed at the other rotation speeds.

403 Linear sweep experiments over the potential range from -1.0 V to -1.9 V
 404 *vs* SCE at a scan rate of 20 mV s^{-1} on an RDE operating at rotation speeds
 405 of 400, 900, 1600, 2500 and 3600 rpm have been conducted for each composi-
 406 tion given in Table 4. Figure 6a shows an example of the set of linear sweep
 407 voltammograms obtained in one of the solutions (0.01 mol dm^{-3} ZnMSA/ 0.01
 408 mol dm^{-3} ZnCl_2 in 0.5 mol dm^{-3} NaMSA) at pH 4. The current density for
 409 the mass transport-limited reaction of an electroactive species at a rotating disk
 410 electrode is described by the Levich equation [46]

$$i_L = 0.620nFD^{2/3}\omega^{1/2}v^{-1/6}c \quad (2)$$

411 where n is the number of transferred electrons (2 in this case), F is the Fara-
 412 day constant, D is the diffusion coefficient, ω is the rotation speed expressed in

413 rad s^{-1} , ν is the kinematic viscosity and c is the concentration of the electro-
414 active species. Figure 6b shows a plot of i_L versus $w^{1/2}$ according to the Levich
415 equation for the solution considered in Figure 6a. As predicted by the Levich
416 equation, the plot is linear and passes through the origin. Although not inclu-
417 ded here, similar results are obtained for the other solutions. Table 4 shows the
418 diffusion coefficients obtained from the slope of the best straight line plot for
419 various electrolytes. Also included in the table are the corresponding kinematic
420 viscosities measured directly in our study. The dimensionless Schmidt number
421 which is the ratio of the dynamic viscosity of the electrolyte to the diffusion coef-
422 ficient is also included in this table. This number is important for characterizing
423 the flow conditions and is relevant to the design of redox flow batteries. The dif-
424 fusion coefficient of zinc in pure methanesulfonate, sulfate and chloride solutions
425 is found to be $4.6 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$, $4.4 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$, $8.6 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$, re-
426 spectively. The values obtained in the sulfate- and chloride-only solutions are in
427 good agreement with those reported previously [18,22]. In a previous study [10]
428 the diffusion coefficient of Zn(II) in a pure methanesulfonate solution was found
429 to have a somewhat higher value of $7.5 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$ than that reported here
430 although it should be noted that this earlier measurement was conducted in a
431 solution with a different concentration (0.01 mol dm^{-3} ZnMSA in 0.5 mol dm^{-3}
432 NaMSA). Also, in this earlier study, the kinematic viscosity of the electrolyte
433 was not measured and instead a value from the literature was assumed for the
434 purpose of estimating diffusion coefficient.

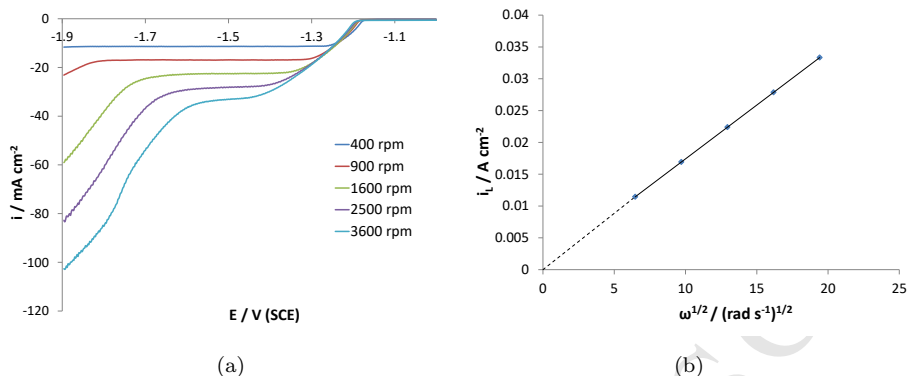


Figure 6: (a) Linear sweep voltammograms for Zn(II) reduction on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) obtained at a scan rate of 20 mV s^{-1} and different rotation speeds in 0.01 mol dm^{-3} ZnMSA/ 0.01 mol dm^{-3} ZnCl₂ and 0.5 mol dm^{-3} NaMSA at pH 4. (b) Plot of limiting current density versus $\omega^{1/2}$ according to the Levich equation obtained in the same solution.

Table 4: Kinematic viscosity, diffusion coefficient and Schmidt number measured in various mixed electrolytes.

Composition (mol dm^{-3})	Kinematic viscosity ($10^{-2} \text{ cm}^2 \text{ s}^{-1}$)	Diffusion coefficient ($10^{-6} \text{ cm}^2 \text{ s}^{-1}$)	Schmidt number
0.02 ZnMSA	1.064	4.6	0.23
0.016 ZnMSA + 0.004 ZnCl ₂	1.092	5.3	0.21
0.01 ZnMSA + 0.01 ZnCl ₂	1.076	6.0	0.18
0.004 ZnMSA + 0.016 ZnCl ₂	1.088	8.3	0.13
0.02 ZnCl ₂	1.012	8.5	0.12
0.016 ZnMSA + 0.004 ZnSO ₄	1.052	4.4	0.24
0.01 ZnMSA + 0.01 ZnSO ₄	1.064	5.1	0.21
0.004 ZnMSA + 0.016 ZnSO ₄	1.052	5.7	0.18
0.02 ZnSO ₄	1.360	4.4	0.31

** pH of all solutions adjusted to 4 through additions of 0.5 mol dm^{-3} NaMSA to the methanesulfonate solutions and 0.5 mol dm^{-3} NaCl or Na₂SO₄ to the chloride- or sulfate-only solutions.

435 The results in Table 4 show that as more ZnMSA is replaced with ZnCl₂
436 in the electrolyte, the diffusion coefficient increases and approaches the value

437 obtained in a solution containing ZnCl_2 alone. On the other hand, the diffu-
438 sion coefficients in the mixed methanesulfonate/sulfate media differ only slightly
439 from the values observed in the sulfate-only or methanesulfonate-only electro-
440 lytes.

441 3.5. Effect of operating parameters in mixed methanesulfonate/chloride electro- 442 lyte

443 3.5.1. Effect of temperature

444 Temperature is one of the important operating variables for redox flow bat-
445 teries. Whereas the proposed undivided zinc-cerium RFB has been operated at
446 room temperature [15], higher temperatures (40°C-60°C) have been used for the
447 divided zinc-cerium RFBs [5]. Thus, the effect of temperature on the Zn/Zn(II)
448 system in mixed methanesulfonate/chloride media is compared to that in the
449 MSA-only electrolyte for compositions used on the zinc negative half-cell side
450 of a divided zinc-cerium RFB.

451 Figure 7 shows the cyclic voltammograms obtained in solutions containing
452 $1.2 \text{ mol dm}^{-3} \text{ ZnMSA}/0.3 \text{ mol dm}^{-3} \text{ ZnCl}_2$ in $1 \text{ mol dm}^{-3} \text{ MSA}$ compared to
453 those obtained in the MSA-only electrolyte ($1.5 \text{ mol dm}^{-3} \text{ ZnMSA}$ in 1 mol dm^{-3}
454 MSA) at 25, 35 and 45°C. The values of E_{nu} , NOP, I_{ac} and Q_{an} determined
455 from these plots for both electrolytes at the three temperatures are summa-
456 rized in Table 5. These data show that an increase in temperature leads to
457 a positive shift of E_{nu} in both electrolytes, but has much less effect in the
458 mixed methanesulfonate/chloride solution. An increase of E_{nu} is expected from
459 both thermodynamic and kinetic points of view. The electrode potential for
460 Zn/Zn(II) increases with temperature according to the Nernst equation, while
461 the rate of formation of metal clusters large enough to ensure spontaneous gro-
462 wth should also rise with temperature as given in classical nucleation theory and
463 the Volmer-Weber equation [47]. The data in Table 6 indicate that an increase
464 in temperature causes the amount of zinc deposited during the scan to rise and
465 NOP to decline in both electrolytes. However, they also reveal that the rise in
466 E_{nu} and the amount of zinc deposited during the cathodic scan are significantly

467 higher and NOP is always smaller in the mixed system than in the MSA-only
468 electrolyte at each temperature. At 45 °C, the amount of deposited zinc is 50%
469 higher and the NOP is 86% lower when the mixed electrolyte is used than when
470 MSA-only media are used. Although the NOP tends to decrease in magnitude
471 with temperature, the value for the pure MSA electrolyte at 45°C is 93 mV,
472 which is still higher than the value of 50 mV in the methanesulfonate/chloride
473 electrolyte. This highlights the important role that chloride plays in facilitating
474 zinc deposition. In fact, the improved kinetics achieved at 45°C in the pure
475 MSA electrolyte is already observed in the methanesulfonate/chloride solution
476 at room temperature.

477 To accurately determine the effect of temperature on the charge efficiency
478 of Zn deposition, we also have conducted experiments in which the GC elec-
479 trode immersed in the solutions of interest is galvanostatically polarized at 25
480 mA cm⁻² first in the cathodic direction for 30 s and then with the same magni-
481 tude of current in the anodic direction. Figure 8 shows the resulting response of
482 the electrode potential over this time obtained in the mixed and the MSA-only
483 electrolytes at the three temperatures, while Table 6 summarizes the correspon-
484 ding data for these experiments. The transient curves for both electrolytes
485 show that the electrode is immediately depolarized at the onset of the cathodic
486 polarization until a plateau is reached. This is not surprising given that the
487 nucleation overpotential for zinc deposition should decrease as the zinc depo-
488 sit begins to build on the GC substrate and is consistent with the features of
489 the cyclic voltammograms shown in Figure 7 and Table 5. When the polarity
490 is reversed and anodic current is applied, the response of the system is extre-
491 mely rapid and a plateau is reached almost immediately in both electrolytes
492 regardless of the temperature. This continues for ~ 25–30 s of anodic polariza-
493 tion until all of the zinc metal deposited during cathodic polarization has been
494 stripped, at which point the potential increases very sharply in the positive di-
495 rection and the experiment is terminated. The curves in Figure 8 clearly show
496 that temperature has a much smaller effect on the electrode response obtained
497 in the mixed electrolyte than in the MSA-only electrolyte, which is consistent

498 with the effects on E_{nu} and NOP observed in the CV scans in Figure 7 and
499 listed in Table 5. The curves in Figure 8 are relevant to battery applications in
500 that they give the response of the negative Zn electrode that might be expected
501 during a short charge/discharge cycle of a system operating at a given current
502 density. Comparison of the curves reveals a number of benefits of using the
503 mixed methanesulfonate/chloride electrolyte rather than the pure MSA electro-
504 lyte. The electrode potential reaches a plateau level where the rate of growth or
505 re-dissolution of zinc is constant almost immediately during both the cathodic
506 and anodic (charge and discharge) portions of the cycle at the three tempera-
507 tures. On the other hand, the electrode potential never levels off to a constant
508 value by the end of the 30-s duration of cathodic polarization in the MSA-only
509 solution at any temperature. Once the polarity of the current is reversed in the
510 anodic direction, the polarization of the electrode continues to gradually rise
511 until the Zn deposit has completely dissolved from the electrode when carried
512 out in the MSA-only electrolyte, whereas the electrode is able to maintain an
513 almost constant potential until the Zn deposit has deposit has been removed in
514 the case of the mixed electrolyte.

515 The operation of a rechargeable battery is most efficient when the polariza-
516 tion of both electrodes is as low as possible during both charge and discharge.
517 Thus, it is desirable for the electrode potential to be as positive as possible
518 during charge when Zn(II) reduction occurs and as negative as possible during
519 discharge when Zn oxidation occurs. The result will be the smallest change
520 in the electrode potential during the course of a complete charge/discharge cy-
521 cle. When viewed this way, a comparison of the transient curves in Figure 8
522 clearly shows that with the exception of cathodic polarization at 45°C better
523 performance is achieved in the mixed electrolyte than the pure MSA system.

524 Since the magnitude of the applied current is the same during both stages of
525 these experiments, the charge efficiency for Zn deposition can simply be obtai-
526 ned from the data in Figure 8 from the ratio of the elapsed time required to
527 completely strip the Zn deposit from the substrate during the anodic polari-
528 zation to the period allowed for cathodic polarization (30 s in this case). The

529 sharp rise in the electrode potential observed when the Zn deposit has been
530 removed makes the determination of the charge efficiency from these plots very
531 straightforward. Although the solution conductivity and voltage efficiency both
532 increase as temperature is raised, the charge efficiency for Zn deposition in pure
533 MSA electrolyte has been previously shown to decrease due to the higher rate
534 of the HER [6]. The effect of temperature in the case of mixed electrolytes
535 has not previously been reported. The results in Table 6 not only confirm that
536 temperature has a similar effect in the MSA-only electrolyte investigated in our
537 study but that this effect extends to the mixed electrolyte as well. Thus, the
538 larger cathodic current density observed during the scans in Figure 7 as the
539 temperature is raised in both solutions is due to the higher rates of both zinc
540 deposition and hydrogen evolution.

541 Nevertheless, for the most part, our results clearly show the enhanced perfor-
542 mance of the Zn/Zn(II) reaction in mixed-electrolyte media in terms of higher
543 voltage and charge efficiency compared to that achieved in MSA-only electrolyte
544 at each temperature, which leads to a significantly larger energy efficiency. Even
545 with the decrease in the charge efficiency with temperature due to the higher
546 rate of the HER, the energy efficiency at 45°C in the mixed media is still greater
547 than the energy efficiency achieved at room temperature in the pure MSA
548 electrolyte. This observation is particularly important for divided zinc-cerium
549 RFBs that are operated at higher temperatures to enhance the kinetics of the
550 Ce(III)/Ce(IV) reaction. By using the mixed methanesulfonate/chloride elec-
551 trolyte, the Zn/Zn(II) half-cell performance at 45°C is superior in terms of E_{nu} ,
552 NOP, voltage and charge efficiency to that achieved in pure MSA electrolytes
553 at room temperature.

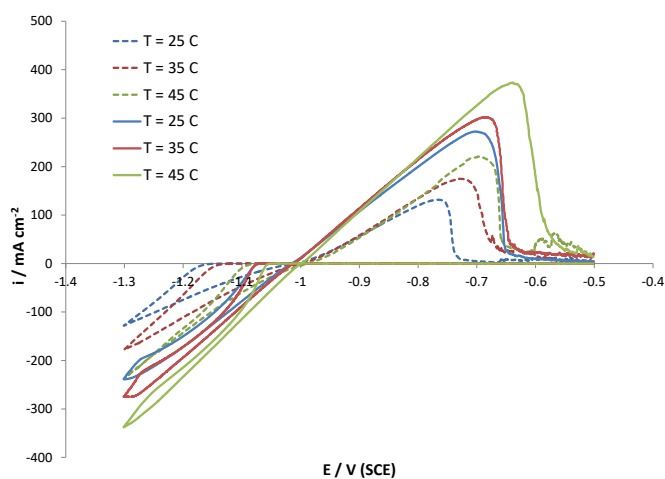


Figure 7: Cyclic voltammograms obtained on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) at three different temperatures.

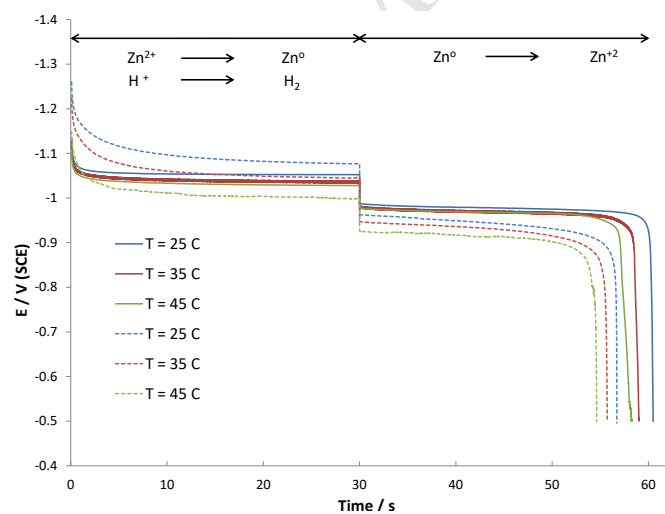


Figure 8: Variation of electrode potential with time during galvanostatic cathodic and anodic polarization of glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) at 25 mA cm^{-2} in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) at three different temperatures.

Table 5: Effect of temperature, MSA and zinc concentration on E_{nu} , NOP, I_{ac} and Q_{an} of zinc deposition in mixed methanesulfonate/chloride and MSA-only electrolytes. The corresponding figures and compositions for each temperature, MSA and zinc concentration are explained in sections 3.4.1, 3.4.2 and 3.4.3, respectively.

Operating parameter	E_{nu} (V)		-NOP (mV)		I_{ac} (mA cm ⁻²)		Q_{an} (mA s)	
	MSA	Mixed	MSA	Mixed	MSA	Mixed	MSA	Mixed
	-only	electrolyte	-only	electrolyte	-only	electrolyte	-only	electrolyte
Temperature (°C)								
25	-1.15	-1.07	140	50	131.6	272.4	73.4	204.8
35	-1.12	-1.07	122	50	174.8	301.9	111.9	230.0
45	-1.08	-1.05	93	50	220.7	373.2	152.9	309.4
MSA concentration (mol dm ⁻³)								
0.2	-1.15	-1.11	120	80	77.7	123.0	42.9	67.4
0.5	-1.15	-1.12	130	80	113.7	147.0	61.1	85.0
1.0	-1.16	-1.14	150	90	125.1	208.8	64.9	90.0
Zinc concentration (mol dm ⁻³)								
0.7	-1.15	-1.11	120	80	77.7	123.0	42.9	67.4
1.0	-1.14	-1.10	120	70	98.0	158.6	57.9	118.7
1.5	-1.13	-1.06	120	50	118.8	213.1	74.5	174.7

Table 6: Half-cell efficiencies of zinc deposition and dissolution of zinc in mixed MSA/chloride electrolyte and MSA-only electrolytes. The corresponding figures and compositions for each temperature, MSA, zinc concentration and current density are explained in sections 3.4.1, 3.4.2, 3.4.3 and 3.4.4 respectively.

Operating parameter	VE%		CE%		EE%	
	MSA -only	Mixed	MSA -only	Mixed	MSA -only	Mixed
Temperature (°C)						
25	87.7	92.6	86.0	97.3	75.4	90.1
35	89.2	93.0	82.3	94.3	73.5	87.7
45	91.2	93.9	77.3	86.9	70.6	80.6
MSA concentration (mol dm ⁻³)						
0.2	81.1	90.9	77.0	95.0	62.4	86.4
0.5	82.9	90.6	76.0	91.7	63.0	83.5
1.0	83.9	93.6	71.3	88.7	59.8	83.0
Zinc concentration (mol dm ⁻³)						
0.7	81.1	90.9	77.0	95.0	62.4	86.4
1.0	84.6	91.1	82.3	96.7	69.6	88.1
1.5	86.2	92.0	87.3	97.7	75.3	89.9
Current density (mA cm ⁻²)						
5	95.5	97.1	80.0	87.7	76.4	83.1
25	87.7	92.6	86.0	97.3	75.4	90.1
35	84.5	91.0	86.7	92.7	73.2	84.3
45	80.4	87.3	85.0	93.7	68.3	81.8
55	77.6	86.7	84.3	92.3	65.4	80.9

554 *3.5.2. Effect of methanesulfonic acid concentration*

555 Cyclic voltammograms showing the effect of the addition of different amounts
 556 of methanesulfonic acid to a mixed methanesulfonic acid/chloride solution (0.5
 557 mol dm⁻³ ZnMSA/0.2 mol dm⁻³ ZnCl₂) and to a pure MSA electrolyte (0.7
 558 mol dm⁻³ ZnMSA) are presented in Figure 9. The corresponding data obtai-
 559 ned from these plots are given in Table 5. The data show that the nucleation
 560 potential is largely independent of the MSA concentration and shifts only slig-
 561 htly in the negative direction as the MSA concentration is increased. The NOP

562 is affected more strongly, particularly in the MSA-only solution where it rises
563 from 120 mV to 150 mV as the MSA level is increased from 0.2 mol dm^{-3} to
564 1.0 mol dm^{-3} . As can be seen, the cathodic current density and amount of zinc
565 deposited during the scans increase in both electrolytes (pure and mixed) when
566 the concentration of the base MSA electrolyte is raised. However, these values
567 always remain higher for the case of the mixed electrolyte. In addition, the
568 onset potential for zinc deposition is more positive and the NOP is significantly
569 lower in the mixed electrolyte than in the MSA-only system.

570 Figure 10 shows the effect of MSA concentration on the electrode potential
571 during the course of galvanostatic cathodic and anodic polarization of the GC
572 electrode at 25 mA cm^{-2} in the mixed and pure MSA electrolytes, while Table
573 6 presents the voltage, charge and energy efficiencies obtained from these ex-
574 periments. A comparison of these transients shows the clear superiority of the
575 system performance when the mixed electrolyte is used in terms of the lower
576 extent of polarization required to sustain the applied current during both the
577 cathodic and anodic stages, faster attainment of plateau and charge efficiency
578 of Zn deposition.

579 When the effect of MSA level in each electrolyte is considered, these data
580 reveal that a rise in its concentration leads to more metal deposition, but favors
581 the HER even more. This effect is perfectly understandable given that MSA is
582 the source of H^+ ions. It should be noted that although the charge efficiency
583 decreases as the MSA concentration increases in both solutions, the charge effi-
584 ciency in the mixed methanesulfonate/chloride media remains higher than in the
585 MSA-only electrolyte at each MSA concentration. Furthermore, although the
586 energy efficiency of zinc deposition decreases with increasing MSA concentrati-
587 ons due to reduction in the charge efficiency, the energy efficiency in the mixed
588 media containing 1.0 mol dm^{-3} MSA is significantly higher than that in pure
589 MSA electrolyte with 0.2 mol dm^{-3} base MSA. Thus, by employing the mixed
590 electrolyte system, it is possible to operate the cell over a wider range of MSA
591 concentrations without the Zn/Zn(II) reaction being negatively affected. Again,
592 this advantage of the mixed electrolyte is particularly important for an undivi-

593 ded zinc-cerium RFB where high MSA concentrations are required to dissolve
594 the Ce(IV). It has been reported that the optimum composition from the point
595 of view of the solubility of cerium species is approximately 0.8 mol dm^{-3} Ce(III)
596 ion in 4.0 mol dm^{-3} MSA [7]. However, at this high MSA concentration, the
597 HER becomes dominant on the zinc side. Thus, for an undivided zinc-cerium
598 RFB, a compromise must be made between a lower hydrogen evolution rate at
599 the zinc side and higher solubility of cerium in the electrolyte. This normally
600 requires that the battery be operated at low MSA concentrations and conse-
601 quently only at a low Ce(III) concentration ($\sim 0.2 \text{ mol dm}^{-3}$) [15]. This leads
602 to a low energy density of 11 W h L^{-1} for an undivided system. Hence, it would
603 be beneficial to achieve higher charge efficiencies for zinc electrodeposition when
604 the solution contains a higher MSA concentration and the battery can produce
605 a higher energy density. As shown in this study, this is possible by using a mixed
606 methanesulfonate/chloride electrolyte, which enables the charge and voltage ef-
607 ficiency for zinc deposition achieved in the presence of 1.0 mol dm^{-3} MSA to be
608 better to that achieved when only 0.2 mol dm^{-3} MSA has been added.

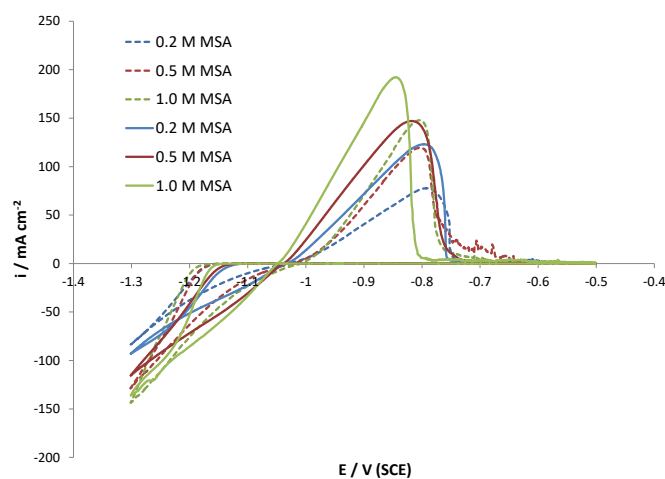


Figure 9: Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) obtained in $0.5 \text{ mol dm}^{-3} \text{ ZnMSA}/0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ (solid line) and in 0.7 mol dm^{-3} electrolyte (dashed line) containing three different MSA base concentrations ($0.2, 0.5$ and 1.0 mol dm^{-3}).

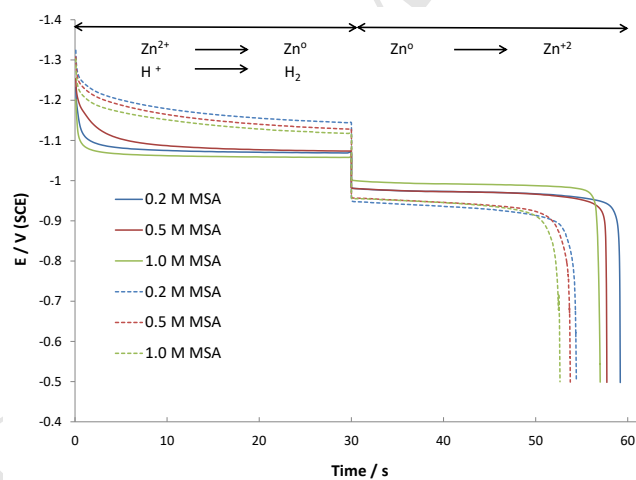


Figure 10: Variation of electrode potential with time during galvanostatic cathodic and anodic polarization of glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) at 25 mA cm^{-2} in $0.5 \text{ mol dm}^{-3} \text{ ZnMSA}/0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ (solid line) and in 0.7 mol dm^{-3} electrolyte (dashed line) containing three different MSA base concentrations ($0.2, 0.5$ and 1.0 mol dm^{-3}).

609 *3.5.3. Effect of zinc ion concentration in mixed methanesulfonate/chloride me-*
610 *dia*

611 In order to investigate the effect of the Zn(II) concentration on the Zn/Zn(II)
612 system, cyclic voltammograms have been obtained in each of the electrolytes
613 listed in Table 4. In this series of experiments, the total Zn(II) concentration
614 in the mixed electrolyte is increased from 0.7 mol dm^{-3} to 1.0 mol dm^{-3} and
615 1.5 mol dm^{-3} , while the molar ratio of methanesulfonate ions to chloride ions
616 is kept fixed at 5:2. Three solutions with 0.7 mol dm^{-3} , 1.0 mol dm^{-3} and
617 1.5 mol dm^{-3} Zn(II), but in MSA-only electrolytes, are also investigated for
618 comparison purposes. Also, 0.2 mol dm^{-3} MSA has been added to each of these
619 mixed and pure solutions.

620 Not surprisingly, the cathodic and anodic current density, cumulative charges
621 over the course of the scans of Zn deposition increase as the Zn(II) concentra-
622 tion rises in both electrolytes (Table 5). Also, this change causes the nucleation
623 potential to become more positive. More interesting is the comparison of the
624 effect of the Zn(II) concentration in the two types of electrolytes. E_{nu} is more
625 positive, NOP is smaller, while the amount of metal deposited is larger at each
626 Zn(II) concentration when the process is conducted in the mixed methanesul-
627 fonate/chloride electrolyte than in the MSA-only electrolyte. Furthermore, the
628 positive effect of the Zn(II) concentration on the amount of metal deposited is
629 significantly larger in the mixed methanesulfonate/chloride electrolyte than in
630 the MSA-only electrolyte.

631 Figure 12 shows the effect of the Zn(II) concentration on the electrode po-
632 tential during the course of galvanostatic cathodic polarization and anodic po-
633 larization at 25 mA cm^{-2} in the mixed and pure MSA electrolytes. Obviously,
634 zinc deposition becomes increasingly favored over the HER by the increase in
635 the Zn(II) concentration. Previous studies also found that the charge efficiency
636 increases from 78% in 0.5 mol dm^{-3} Zn(II) to 92% in 2.0 mol dm^{-3} Zn(II) when
637 1.5 mol dm^{-3} pure MSA electrolyte is used [6]. The transients in Figure 12
638 show that this leads to less polarization during reduction in both electrolytes

639 although the effect of the Zn(II) concentration is larger in the MSA-only case.
 640 On the other hand, the Zn(II) concentration has no effect on the electrode po-
 641 tential in both solutions as Zn is being oxidized during the anodic polarization.
 642 Comparison of the transients also reveals once again the benefits of using the
 643 mixed electrolyte over that of the pure MSA electrolyte at each of the Zn(II)
 644 levels (less polarization throughout both stages of the cycle, faster attainment
 645 of plateau and higher charge efficiency of Zn deposition).

646 The data in Table 6 reveal that at each Zn(II) concentration, the charge and
 647 voltage efficiencies are significantly higher in the mixed electrolyte than in the
 648 pure MSA solution. It is desirable to use a higher Zn(II) concentration since
 649 this reduces the likelihood that mass transfer will affect battery performance at
 650 all states-of-charge and permits the battery to be charged at higher current den-
 651 sities. By using the mixed electrolyte rather than the MSA-only solution, it is
 652 possible to achieve a higher energy efficiency with lower nucleation overpotential
 653 at high Zn(II) concentrations.

Table 7: Different compositions used to study the effect of Zn(II) concentration in mixed methanesulfonate/chloride and pure MSA electrolytes that also contain 0.2 mol dm^{-3} MSA.

ZnMSA (mol dm^{-3})	ZnCl ₂ (mol dm^{-3})
0.7	0
1.0	0
1.5	0
0.5	0.2
0.714	0.285
1.072	0.42

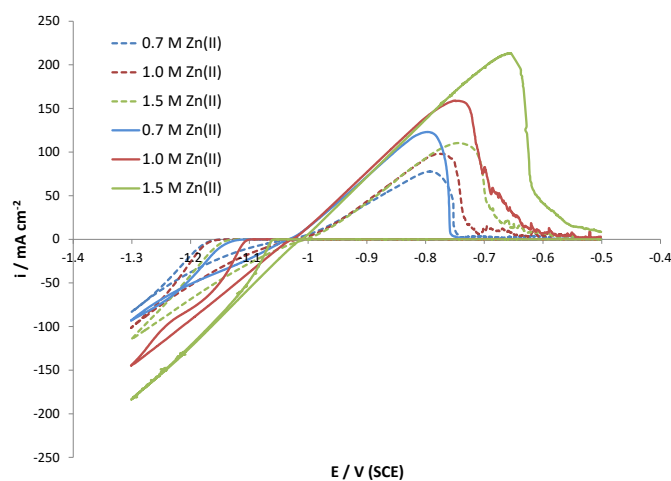


Figure 11: Cyclic voltammograms on a glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) obtained in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) containing 0.7, 1.0 and 1.5 mol dm^{-3} total Zn(II). The solution compositions are listed in Table 7.

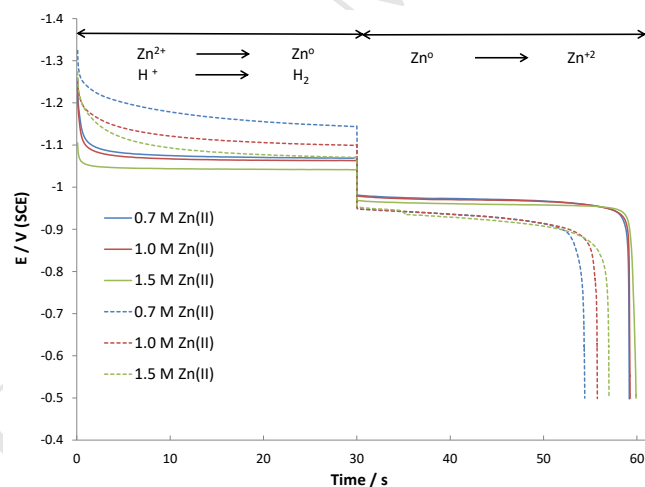


Figure 12: Variation of electrode potential with time during galvanostatic cathodic and anodic polarization of glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) at 25 mA cm^{-2} in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) containing 0.7, 1.0 and 1.5 mol dm^{-3} total Zn(II). The solution compositions are listed in Table 7.

654 *3.5.4. Effect of current density*

655 Figure 13 shows the effect of current density on the charge/discharge of the
656 zinc redox reaction in solutions containing $1.2 \text{ mol dm}^{-3} \text{ ZnMSA}/0.3 \text{ mol dm}^{-3}$
657 ZnCl_2 in $1 \text{ mol dm}^{-3} \text{ MSA}$ compared to those obtained in the MSA-only elec-
658 trolyte ($1.5 \text{ mol dm}^{-3} \text{ ZnMSA}$ in $1 \text{ mol dm}^{-3} \text{ MSA}$). Similar to previous studies
659 [6,18], higher energy efficiency is found at a moderate current density of 25
660 mA cm^{-2} . The corresponding data in Table 5 show that the voltage efficiency
661 decreases in both types of electrolytes as the current density is increased. Alt-
662 hough the VE% is very high at a low current density of 5 mA cm^{-2} , due to
663 the high self-discharge of zinc, the resulting charge efficiency is the lowest. As
664 the current density is raised above 25 mA cm^{-2} , the current efficiency slightly
665 decreases but is generally independent of the applied current density, which is
666 in agreement with previous literature [48]. The data in Table 6 reveal that
667 regardless of the applied current density, the charge, voltage and the resulting
668 energy efficiency are higher in the mixed electrolyte compared to the pure MSA
669 media and the highest energy efficiency is obtained at a current density of 25
670 mA cm^{-2} .

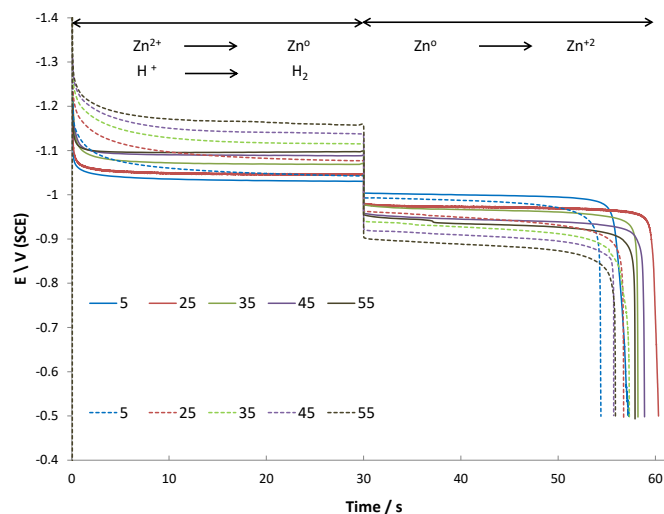


Figure 13: Variation of electrode potential with time during galvanostatic cathodic and anodic polarization of glassy carbon electrode ($\sim 0.071 \text{ cm}^2$) in mixed methanesulfonate/chloride media (solid line) and MSA-only electrolyte (dashed line) at different applied current densities. Current densities are in mA cm^{-2} .

671 3.6. Deposit morphology

672 Figure 14 shows the micrographs of zinc deposited from solutions contain-
 673 ing $0.5 \text{ mol dm}^{-3} \text{ ZnMSA}/0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ compared to those obtained
 674 in the MSA-only electrolyte ($0.7 \text{ mol dm}^{-3} \text{ ZnMSA}$). The base electrolyte was
 675 $0.2 \text{ mol dm}^{-3} \text{ MSA}$ for both solutions. During deposition, the parallel hydro-
 676 gen evolution reaction resulted in hydrogen bubbles covering many sites on the
 677 electrode surface. At some sites, these hydrogen bubbles could undercut and
 678 dislodge part of the zinc deposit. The poor surface adhesion of zinc onto glassy
 679 carbon electrode and the incomplete coverage of the GC electrode surface by
 680 zinc deposits have also been reported in a previous study on the comparison
 681 of different carbon materials for the negative side of the zinc-cerium redox flow
 682 batteries [45]. It should be noted that the use of carbon composite materials
 683 such as polyvinyl ester (PVE) and polyvinylidene difluoride (PVDF) largely
 684 solves these problems [45].

685 For both electrolytes, the deposited zinc is made up of hexagonal grains that

686 are randomly oriented on the electrode surface. This type of morphology for
 687 zinc deposits have also been reported in various previous studies [6,18,21]. By
 688 comparing the two images, it is clear that the addition of chloride has resul-
 689 ted in denser deposits with a more packed morphology. This is supported by
 690 our results in Table 5 which showed that regardless of the operating parame-
 691 ters, the anodic charge (which corresponds to the amount of deposited zinc) is
 692 significantly higher in mixed electrolytes than in the pure MSA media.

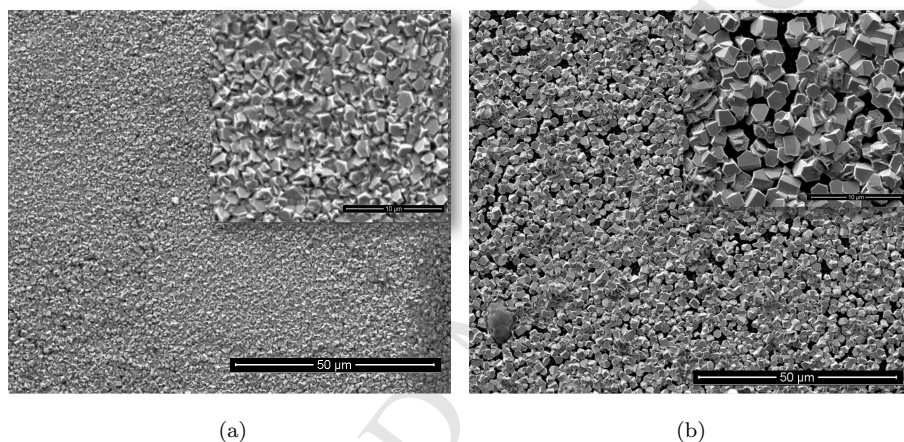


Figure 14: The SEM images of zinc deposited from (a) $0.5 \text{ mol dm}^{-3} \text{ ZnMSA}/0.2 \text{ mol dm}^{-3} \text{ ZnCl}_2$ and (b) $0.7 \text{ mol dm}^{-3} \text{ ZnMSA}$ onto glassy carbon plate ($\sim 0.25 \text{ cm}^2$). The deposition was done galvanostatically under constant current of 50 mA cm^{-2} for 1 minute.

693 4. Conclusions

- 694 • Cyclic voltammetry and linear polarization experiments show that the in-
 695 troduction of moderate concentrations of chloride ions ($0.2 - 0.3 \text{ mol dm}^{-3}$)
 696 to MSA-based electrolytes leads to a significant increase in the rate and
 697 amount of Zn deposition, positive shift in the nucleation potential, re-
 698 duction in the nucleation overpotential and enhanced exchange current
 699 densities.
- 700 • The addition of sulfate ions into the MSA-based electrolyte leads to a

701 lower rate of Zn deposition, slightly higher nucleation overpotential and
702 similar charge efficiency to that attained in MSA-only electrolytes.

- 703 • The use of a mixed electrolyte has also been found to improve the transport
704 properties of Zn(II). The diffusion coefficient of Zn(II) is found to be $6.0 \times$
705 $10^{-6} \text{ cm}^2 \text{ s}^{-1}$ in $0.01 \text{ mol dm}^{-3} \text{ ZnMSA}/0.01 \text{ mol dm}^{-3} \text{ ZnCl}_2$ compared
706 to $4.6 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$ in $0.02 \text{ mol dm}^{-3} \text{ ZnMSA}$.
- 707 • Both potentiostatic and galvanostatic experiments conducted at 25, 35
708 and 45°C show that the rate, charge efficiency and voltage efficiency of
709 Zn deposition are higher in the mixed methanesulfonate/chloride solution
710 than in the MSA-only solution at each temperature.
- 711 • Although an increase in the base MSA concentration lowers the charge
712 efficiency for Zn deposition in both pure and mixed MSA electrolytes, the
713 use of a mixed methanesulfonate/chloride system leads to higher charge
714 and voltage efficiency than in pure MSA electrolyte.
- 715 • The micrograph of zinc deposited from a mixed methanesulfonate/chloride
716 solution resulted in more packed morphology compared to the deposits
717 from pure MSA electrolyte.

718 Since mixed methanesulfonate/chloride electrolytes have also been shown to
719 increase the reversibility and kinetics of the Ce(III)/Ce(IV) half-cell reaction
720 [11], it is also viable to use them as the common electrolytes in undivided zinc-
721 cerium RFBs. However, before any further work on an undivided RFB is done,
722 a thorough study on the effect of Ce(III) and Ce(IV) on the Zn/Zn(II) half-cell
723 reaction is necessary and is the subject of our ongoing research.

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